

**Summary of die steel requirement for the 35 MN & 20 MN press**

SI no	Steel dia	no of dies	no of bolster	no die ring	no of sub- bolster	no of bol Adapter	Steel required(in MT)
1	255	175	0	0	0	0	15
2	282	25	0	0	0	0	3
3	305	25	0	0	0	0	3
4	335	25	0	0	0	0	19
		100	0	0	0	0	
5	355	0	40	0	0	0	4.1
6	365	100	0	0	0	0	21
		0	30	0	0	0	
7	430	50	0	0	0		30
		0		77			
8	535	0	0	57	14	15	30
<b>Total</b>		<b>500</b>	<b>70</b>	<b>134</b>	<b>14</b>	<b>15</b>	<b>125.1</b>