

JINDAL ALUMINIUM LTD., BHIWADI UNIT, RAJASTHAN.

DATE : 24.12.22

COMPARATIVE CHART / APPROVAL NOTE

SUB: PROCUREMENT OF DIES FOR BHIWADI PLANT

PRESS : BP - 2 & 5

SR. NO.	DRAWING NO.	TYPE	SIZE - DIAxTh	PART	NO OF HOLE	RAW MATERIAL WEIGHT	INHOUSE COST	15% OVERHEAD AND OTHER ACTUAL MARKET RATES	QTY	Candour Technology - Bahadurgarh					Reform Industries - Vadodara					Prabhakar Industries - West Godawari							
										Die steel Import		LABOUR CHARGES	Profit 5%	FINAL RATES	AMOUNT	Die steel Import		LABOUR CHARGES	Profit 5%	FINAL RATES	AMOUNT	Die steel Import		LABOUR CHARGES	Profit 5%	FINAL RATES	AMOUNT
										Rate	Amount					Rate	Amount					Rate	Amount				
1	G010210	DIE	Ø329.5 X 45 TH	SOLID	1	35	25838	29714	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
2	G010502	DIE	Ø329.5 X 45 TH	SOLID	1	35	23462	26981	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
3	G010507	DIE	Ø359.5 X 75 TH	SOLID	1	66	41472	47692	1	385	25410	18500	2196	46106	46106	405	0	0	0	0	0	415	27390	23400	2540	53330	53330
4	G011101	DIE	Ø329.5 X 45 TH	SOLID	1	35	22754	26167	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
5	G011104	DIE	Ø329.5 X 45 TH	SOLID	1	35	22754	26167	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
6	G011108	DIE	Ø359.5 X 55 TH	SOLID	1	50	30794	35413	1	385	19250	18500	1888	39638	39638	405	0	0	0	0	0	415	20750	23400	2208	46358	46358
7	G011143	DIE	Ø329.5 X 45 TH	SOLID	1	35	22754	26167	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
8	G011144	DIE	Ø329.5 X 45 TH	SOLID	1	35	23062	26521	1	385	13475	16000	1474	30949	30949	405	0	0	0	0	0	415	14525	20600	1756	36881	36881
9	G011154	DIE	Ø359.5 X 55 TH	SOLID	1	50	30794	35413	1	385	19250	18500	1888	39638	39638	405	0	0	0	0	0	415	20750	23400	2208	46358	46358
10	G012078	DIE	Ø359.5 X 55 TH	SOLID	1	50	33350	38352	1	385	19250	18500	1888	39638	39638	405	0	0	0	0	0	415	20750	23400	2208	46358	46358
11	G012161	DIE	Ø359.5 X 75 TH	SOLID	1	66	41472	47692	1	385	25410	18500	2196	46106	46106	405	0	0	0	0	0	415	27390	23400	2540	53330	53330
12	G012191	DIE	Ø359.5 X 75 TH	SOLID	1	66	41472	47692	1	385	25410	18500	2196	46106	46106	405	0	0	0	0	0	415	27390	23400	2540	53330	53330
13	G010244	DIE	Ø278.6 X 60 TH	SOLID	1	32	23486	27008	1	385	12320	12000	1216	25536	25536	405	12960	15200	1408	29568	29568	415	13280	15100	1419	29799	29799
14	X0X2695	DIE	Ø329.5 X 55 TH	SOLID	1	42	30927	35566	1	385	16170	16000	1609	33779	33779	405	0	0	0	0	0	415	17430	20600	1902	39932	39932
TOTAL									14						502236						29568						590079
ADD : GST							18%								90402						5322						106214
SUB TOTAL - 1															592638						34890						696293
FREIGHT CHARGES - APPROX							623				2.5				1558			7.5			4673				7.5		4673
SUB TOTAL - 2															594196						39563						700966
LESS : GST															90402						5322						106214
GRAND TOTAL															503794						34241						594752
TERMS & CONDITIONS :																											
PRICE BASIS :											EX - WORKS					EX - WORKS					EX - WORKS						
DELIVERY :										3 TO 4 WEEKS FROM THE DATE OF ORDER. HOWEVER PARTY AGREED TO SUPPLY PRIORITY OF DIES BASED ON THE AVAILABILITY OF STEEL					6 TO 8 WEEKS FROM THE DATE OF ORDER. HOWEVER PARTY AGREED TO SUPPLY PRIORITY OF DIES BASED ON THE AVAILABILITY OF STEEL					6 TO 8 WEEKS FROM THE DATE OF ORDER. HOWEVER PARTY AGREED TO SUPPLY PRIORITY OF DIES BASED ON THE AVAILABILITY OF STEEL							
PAYMENT :										WITHIN 20 DAYS FROM THE DATE OF RECEIPT OF DIES					WITHIN 30 DAYS FROM THE DATE OF RECEIPT OF DIES					WITHIN 30 DAYS FROM THE DATE OF RECEIPT OF DIES							
HEAT TREATMENT PROCESS :										VACUUM TREATMENT					VACUUM TREATMENT					VACUUM TREATMENT							
HARDNESS OF DIES :										48 TO 50 HRC - TC WILL BE PROVIDED WITH MATERIAL					48 TO 50 HRC - TC WILL BE PROVIDED WITH MATERIAL					48 TO 50 HRC - TC WILL BE PROVIDED WITH MATERIAL							
MAKE OF RAW MATERIAL :										DEW, HITACHI, UDDEYHOLM, METAL RAVNE - TC WILL BE PROVIDED WITH MATERIAL					ASAB , DEW					ASAB , DEW							
PACKING METHOD :										CORRUGATED BOXES					PP + GUNNY BAG					PP + GUNNY BAG							
TDS :										APPLICABLE AS PER GOVT NORMS					APPLICABLE AS PER GOVT NORMS					APPLICABLE AS PER GOVT NORMS							

We have received requirement of procurement of above dies. As per the price list submitted by all the die manufacturers and after comparison we found inhouse cost for the highlighted sections are lowest but technical department informed that we don't have inhouse capacity to manufacture the above dies since backup toolings and urgent dies are being manufactured in our tool shop hence there is no spare capacity for making dies inhouse. Above dies are required for regular presses and up-coming new presses also. But after comparison of our regular outsider die manufacturing vendors prices, the rates offered by M/s. Candour Technology - Bahadurgarh are competitive and supplier is capable to manufacture and supply dies as per our time line.

Hence proposed to release order on M/s. Candour Technology - Bahadurgarh at above price, terms & conditions.


Rajgopal


Mr. JNR


Mr. VKR


Mr. AD


Mr. RPS

Mr. DS

Mr. RKJ

Mr. PJK

Rajgopal