



MACRO FURNACES PRIVATE LIMITED

Vill. Dungarpur, Kanwra, Distt. Faridabad (HR) - 121002

RefNo : MFPL/ND/SKS/22-23/036

Date : 9th June,2023

M/s Jindal Aluminium Ltd,
Jindal Nagar, 16th KM, Tumkur Road,
BANGALORE – 560 073

Kind Attn : **MR.MOHAN. N**

Subject : **YOUR REQUIREMENT OF GAS FIRED LOG HEATER**

Dear Sir,

Thank you for your enquiry dated 9th June 2023. Based on the information furnished, we are pleased to enclose our offer for the following.

- 1. MFPL GAS FIRED (NG /LPG) SINGLE ROW TUNNEL TYPE LOG HEATER WITH PUSHING ARRANGEMENTS. CAPACITY 2500 KG/HR.**

PRICE : RS. 35,00,000=00 (RUPEES THIRTY FIVE LAC ONLY)

- 2. MFPL GAS FIRED (NG /LPG) SINGLE ROW TUNNEL TYPE LOG HEATER WITH PUSHING ARRANGEMENT.CAPACITY 1200 KG/HR**

PRICE : RS. 28,00,000=00 (RUPEES TWENTY EIGHT LAC ONLY)

We believe the enclosed offer will be in line with your requirement. However, if you need any additional information or clarifications in process of finalizing your above requirement. Please write to us or call us.

Mean while, thanking you and awaiting your early favorable response.

(Terms of Supply attached)

Yours Faithfully,
For Macro Furnaces (P) LTD,

(S.K.SHARMA)

E-mail: macrofurnace@gmail.com
Contact: +91-9810976250, 95400-14821

sksharma@macrofurnaces.com
GSTIN:06AAACM5608H1ZO



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OFFER NO : MFPL/ND/SKS/22-23/036

DATE : 9TH JUNE 2023

TECHNICAL SPECIFICATION FOR GAS FIRED LOG HEATER WITH PUSHING ARRANGEMENT.

TYPE : TUNNELTYPE
CAPACITY : 2500 KG/HR
NO. OF ROW : SINGLE

EFFECTIVE DIMENSIONS

LENGTH : 12000 MM
WIDTH : 400 MM
HEIGHT : 400 MM
OPERATING TEMP. : 520°C
DESIGN TEMP. : 700°C

CHARGE SPECIFICATION

LENGTH OF LOG : 6000 - 6300 MM
DIA : 178 MM
NO. OF BURNERS : 90
TYPE OF BURNERS : PRE-MIX (PENCIL TYPE)
NO OF PILOT BURNER : 3
FIRING RANGE : .750 KG TO 1 KG PER BURNER.
IGNITION SYSTEM : AUTO-MATIC
BLOWER : CENTIRFUGAL COMBUSTION AIR BLOWER
CAPACITY 2800 CFM
NO OF ZONES : THREE OF 3 METER EACH
CONTROL : THROUGH DIGITAL INDICATOR /
CONTROLLER
FUEL : LPG / NG
NO.OF DOORS : TWO
MOVEMENT OF LOG
INSIDE THE FURNACE : ON S.S. 304 RAIL AND ROLLERS
NO. OF ROW : ONE
GAS CONSUMPTION : LPG 22-26 KG/TON
NG 28-32 SCM/TON
HEATING TIME : 1 – 1.5 HOURS (MAX.) FROM COLD CONDITION

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GAS TRAIN (PRIMARY) : 1 SET

FLOW RATE : 120 KG/HR (150 SCM/HR)
INLET PRESSURE : 1.5 BAR TO 2.5 BAR
OUTLET PRESSURE : .9 BAR TO 1 BAR
PRESSURE GAUGE : 6 NOS
PRESSURE REGULATOR : 3 NOS
SOLENOIDE VALVE : 3 NOS
PRE-MIX VENTURY : 3 SET

GAS TRAIN (SECONDARY): 3 SET

AIR / GAS RATIO
REGULATOR : 3 NOS
PRESSURE GAUGE : 3 NOS.
SOLENOIDE VALVE : 3 NOS.
PRESSURE REGULATOR : 3 NOS.
INLET PRESSURE : 1 BAR
OUTLET PRESSURE : 20 M.BAR

THERMOCOUPLE SYSTEM: 3 SET

THERMOCOUPLE
(SPRING TYPE) : 3 NOS.
PNEUMATIC CYLINDER
1"DA X 450 MM : 3 NOS.
(ASSEMBLED ON A FRAME)

IGITION SYSTEM : 3 SET

IGITION PLUG : 3 NOS.
IGITION TRANSFORMER : 3 NOS.
PHOTO SENSOR : 3 NOS

BOTTOM

IS-8 ST. : 190 MM
INSULATION BRICKS : 115 MM

CERAMIC FIBER MODULS

THICKNESS : 175 MM
NO. OF ZONES : THREE
NO. OF THERMOCOUPLE : THREE

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CHIMNEY

DIA	:	400 MM
HEIGHT	:	2 METER
MATERIAL	:	M.S
THICKNESS	:	5 MM
POWER VOLTAGE	:	440 VOLT \pm 5%
		50 C/S A.C.SUPPLY

SCOPE OF SUPPLY

THE SCOPE WILL COVER DESIGN, ENGINEERING, MANUFACTURING, SUPPLY, ERECTION & COMMISSIONING OF ABOVE FURNACE CONSISTING OF THE FOLLOWING.

FURNACE OUTER SHELL

THE MAIN OUTER RECTANGULAR SHELL WOULD HAVE STURDY CONSTRUCTION AND FABRICATED OUT OF 5-6 MM THICK TESTED ROLLED MILD STEEL PLATES DULY REINFORCED WITH ADEQUATE ANGLES AND CHANNELS (100 X 50) FOR RIGIDITY SUITABLE TO WITHSTAND THE OPERATIONAL STRESSES AND THERMAL EXPANSION OCCURRED AT HIGH TEMPERATURE.

FURNACE REFRACTORY

ONLY STANDARD REFRACTORY BRICKS AND CERAMIC FIBER OF SUITABLE QUALITY FROM REPUTED MANUFACTURERS WILL BE SUPPLIED ALONG WITH FURNACE.

BURNERS

90 NOS. PENCIL PRE-MIXING TYPE GAS BURNERS ALONG WITH OTHER FITTINGS WILL BE SUPPLIED WITH THE FURNACE.

PRE-MIXING VENTURY

3 NOS PRE-MIXING VENTURY OF SUITABLE CAPACITY WILL BE IN OUR SCOPE OF SUPPLY.

BLOWER

ONE NO. STEEL FABRICATED CENTRIFUGAL COMBUSTION AIR BLOWER MAKE MACRO, CAPACITY 2800 CFM AT 600 MM W.G. PRESSURE ALONG WITH 20 HP/2800 RPM MOTOR OF REPUTED MAKE i.e. ABB / CROMPTON ETC.

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RAIL AND ROLLERS

S.S. 304 CASTED RAIL AND ROLLERS OF SUITABLE SIZE ALONG WITH S.S. 304 PIN WILL BE SUPPLIED BY US ALONG WITH FURNACE.

PRE-HEATING CHAMBER

THE FURNACE WILL BE HAVE THREE METER PRE-HEATING CHAMBER FOR RE USING THE HEAT GOING WASTE TO ATMOSPHERE WITH HELP OF VARIABLE SPEED INDUCED DRAFT FAN.

CHIMNEY

AS PER DETAIL GIVEN IN ENCLOSE SPECIFICATIONS.

CONTROL PANEL

ONE NO. NEATLY FABRICATED CONTROL PANEL COMPRISING OF FOLLOWING WILL BE SUPPLIED ALONG WITH FURNACE.

- MAIN SWITCH.
- CONTROL FOR SOLENOID VALVES (THREE ZONES SEPARATELY)
- CONTROL FOR PULLER.
- CONTROL FOR BLOWER / I.D. FAN.
- CONTROL FOR GAS TRAINS.
- THREE NOS MICRO PROCESSED DIGITAL INDICATOR / CONTROLLER.
- THREE NOS DIGITAL INDICATORS IN PARALLELED.
- THREE NOS THERMOCOUPLE WITH COMPENSATING LEAD.
- HIM CONTROL / PLC.
- OUT LET SIDE THERMOCPULE SETTING WITH TEMPERATURE AND DISCHARGING DOOR.

GAS TRAIN (PRIMARY)

COMPLETE GAS TRAIN AS PER DETAIL GIVEN IN ENCLOSE TECHNICAL SPECIFICATIONS.

GAS TRAIN (SECONDARY)

GAS TRAIN MAKE HONEYWEL COMPRISING OF PRESSURE GAUGE, FILTER PRESSURE REGULATOR, PRESSURE RELIEF VALVE.

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RANGE 1KG/M2 – 20 M.BAR AND COMPLETE IGITION SYSTEM DETAIL GIVEN IN ENCLOSED TECHNICAL SPECIFICATIONS WILL ALSO BE IN OUR SCOPE OF SUPPLY.

LOG PUSHING ARRANGEMENT

A HYDRAULICALLY OPERATED LOG PUSHING SYSTEM AND M.S. FABRICATED TABLE TO KEEP 5 – 6 LOGS IN AWAIT FOR PUSHING WILL BE IN OUR SCOPE OF SUPPLY.

MOTORS	:	ABB / CROMPTON
I.D. FAN / BLOWER:	:	MACRO
BURNER	:	MACRO
GAS TRAINS	:	HONEYWEL 02 OTHER STANDARD MANUFACTURER
CONTROLLER	:	HONEYWEL OR OTHER STANDARD MANUFACTURER
SWITCH GEAR	:	ANY STANDARD COMPANY OF YOUR CHOICE.

EXCLUSION

- **BOARDING AND LODGING FOR OUR WORKERS AND SUPERVISOR.**
- **CIVIL FOUNDATION WITH FOUNDATION BOLTS.**
- **HYDRAULIC OIL.**
- **GAS LINE NEAR THE FURNACE WITH REQUIRED FLOW RATE.**
- **ELECTRICAL CABLE FROM MAIN SWITCH TO UTILITIES.**
- **COMPRESSED AIR LINE NEAR THE FURNACE.**

FOR MACRO FURNACES (P) LTD.

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AIR / GAS MIXING VENTURY : 3 NOS

REFRACTORY BOTTOM

IS-8 ST. : 190 MM
INSULATION BRICKS : 115 MM

CERAMIC FIBER MODULS

THICKNESS : 175 MM
NO. OF ZONES : THREE
NO. OF THERMOCOUPLE : THREE

CHIMNEY

DIA : 300 MM
HEIGHT : 2 METER
MATERIAL : M.S
THICKNESS : 5 MM
POWER VOLTAGE : 440 VOLT \pm 5%
50 C/S A.C.SUPPLY

SCOPE OF SUPPLY

THE SCOPE WILL COVER DESIGN, ENGINEERING, MANUFACTURING, SUPPLY, ERECTION & COMMISSIONING OF ABOVE FURNACE CONSISTING OF THE FOLLOWING.

FURNACE OUTER SHELL

THE MAIN OUTER RECTANGULAR SHELL WOULD HAVE STURDY CONSTRUCTION AND FABRICATED OUT OF 5-6 MM THICK TESTED ROLLED MILD STEEL PLATES DULY REINFORCED WITH ADEQUATE ANGLES AND CHANNELS (100 X 50) FOR RIGIDITY SUITABLE TO WITHSTAND THE OPERATIONAL STRESSES AND THERMAL EXPANSION OCCURRED AT HIGH TEMPERATURE.

FURNACE REFRACTORY

ONLY STANDARD REFRACTORY BRICKS AND CERAMIC FIBER OF SUITABLE QUALITY FROM REPUTED MANUFACTUERS WILL BE SUPPLIED ALONG WITH FURNACE.

BURNERS

64 NOS. PENCIL TYPE PRE-MIXING GAS BURNERS ALONG WITH OTHER FITTINGS WILL BE SUPPLIED WITH THE FURNACE.

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GAS / AIR MIXING VENTURY

THREE NOS AIR / GAS MIXING VENTURY OF SUITABLE CAPACITY WILL BE IN OUR SCOPE OF SUPPLY.

BLOWER

ONE NO. STEEL FABRICATED CENTRIFUGAL COMBUSTION AIR BLOWER MAKE MACRO, CAPACITY 1400 CFM AT 600 MM W.G. PRESSURE ALONG WITH 10 HP/2800 RPM MOTOR OF REPUTED MAKE i.e. ABB / CROMPTON ETC.

RAIL AND ROLLERS

S.S. 304 RAIL AND ROLLERS OF SUITABLE SIZE ALONG WITH S.S. 304 PIN WILL BE SUPPLIED BY US ALONG WITH FURNACE.

PRE-HEATING CHAMBER

THE FURNACE WILL BE HAVE THREE METER PRE-HEATING CHAMBER FOR RE USING THE HEAT GOING WASTE TO ATMOSPHERE WITH HELP OF VARIABLE SPEED INDUCED DRAFT FAN.

CHIMNEY

AS PER DETAIL GIVEN IN ENCLOSE SPECIFICATIONS.

CONTROL PANEL

ONE NO. NEATLY FABRICATED CONTROL PANEL COMPRISING OF FOLLOWING WILL BE SUPPLIED ALONG WITH FURNACE.

- MAIN SWITCH.
- CONTROL FOR SOLENOID VALVES (FOUR ZONES SEPARATELY)
- CONTROL FOR PUSHER AND PULLER.
- CONTROL FOR BLOWER.
- CONTROL FOR GAS TRAIN.
- THREE NOS MICRO PROCESSED DIGITAL INDICATOR / CONTROLLER.
- THREE NOS DIGITAL INDICATORS ONLY.
- THREE NOS THERMOCOUPLE WITH COMPENSATING LEAD (SPRING TYPE).
- INTER LOCKING OF LAST (OUT LET) THERMOCOUPLE WITH TEMPERATURE & DOOR (OUT LET)
- HMI / PLC

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GAS TRAIN (SECONDARY)

GAS TRAIN MAKE HONEYWEL COMPRISING OF PRESSURE GAUGE, FILTER PRESSURE REGULATOR, PRESSURE RELIEF VALVE.
RANGE 1KG/M2 – 20 M.BAR WILL ALSO BE IN OUR SCOPE OF SUPPLY.

LOG PUSHING ARRANGEMENT

ONE NO. LOG PLATE FROM SHIFTING ARRANGEMENT AND PUSHING ARRANGEMENT OF LOG INTO THE FURNACE WILL BE IN OUR SCOPE OF SUPPLY.

EXCLUSION

- BOARDING LODGING FOR OUR WORKERS & SUPERVISOR.
- CIVIL FOUNDATION.
- HYDRAULIC OIL.
- GAS LINE NEAR THE FURNACE WITH REQUIRED FLOW RATE.
- ELECTRICAL CABLES FROM MAIN SWITCH TO UTILITES.
- COMPRESSED AIR LINE NEAR THE FURNACE.
-

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OFFER NO : 036

DATE : 9TH JUNE 2023.

COMMERCIAL ANNEXURE

TERMS & CONDITIONS

PAYMENT : 40% Advance with confirmed Order.
: 55% Against Performa Invoice Prior to dispatch.
: 5% Progressive payment during erection & Commissioning of plant Machineries.

TAXES & DUTIES : GST 18%.

PACKING CHARGE: Extra at actual.

INSURANCE : To the Buyers A/C.

TRANSPORTATION: Transportation charges will be extra at actual.

INSPECTION : Inspection may be carried out at our works in Faridabad by you or any designated Inspection Agency but at your expenses

DELIVERY

Within 3 months from the date of receipt of your Demand Draft as advance. The delivery period shall be applicable from the date of receipt of firm order with full advance / deposit and clarifications etc. The time of delivery is given in good faith & may vary if process condition go beyond our control.

EXCLUSIONS FROM OUR SCOPE OF SUPPLY:

- 1) Power generation unit with necessary electrical switchgears, change over switch etc.
- 2) Cable trays, Water, Oil piping under ground stretches with necessary protective covering sheets, overhead tanks EOT CRANE etc.

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: 2 :

- 3) Any kinds of civil, masonry works like foundation for machineries, cooling water tanks, over head tank, chimney base, D.C. Casting pit, cable trench etc.
- 4) All consumables items during erection and commissioning like Hydraulic oil, Gear oil, Cutting oil foundry lining material, foundry tools etc.
- 5) Plant electrification the lighting load, electrically fitting, sanitary arrangement, weight balance facilities for foundry and production department.
- 6) Oil storage tanks.
- 7) Workshop machineries and tools.
- 8) All other items or spare, which is not specified and indicated in our document.

CANCELLATION

The Customer on any reason shall not cancel the order placed. The entire payment shall be forfeited in case of cancellation of order.

JURISDICTION :

All matters arising out of this Order Acceptance shall be subject to Faridabad Jurisdiction only.

FORCE MAJEURE

1. If either the Buyer Or the Manufacturer is unable to fulfill any obligation due to circumstance beyond its control and occurring without its fault OR negligence, including, but not limited to, acts of God, hostilities OR War, act of public enemy, restrains OR any de jeure OR regulations OR strikes OR other labor disturbances, fire explosion, flood OR accidental damage, the party affected shall notify the other of the circumstances as soon as possible. The occurrence of event of Force Majeure of Commence to the affected party as soon as practicable.

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2. The party affected shall be entitled to have a corresponding extension of time for fulfilling its obligation and the other party shall not claim any damage OR lodge any other claim in respect of loss incurred by reason of the delay.
3. If the delay exceeds three (3) months, the parties shall meet together to agree on
 - a) a new date for fulfilling the obligation of the Contract, OR
 - b) Other settlement including amendment of the terms and conditions of the contract.

WARRANTY

We hereby Warranty the equipment quoted to you for the period of 18 month from the date of dispatch OR 12 month from the date of commissioning, whichever is earlier, as follows:-

1. We warranty that the equipment supplied by us are of good workmanship, design and materials, and free of mechanical defects. If, within a period of warranty, part OR parts of the equipment supplied is proven to be of defective workmanship OR materials, we shall, at our own option either repair OR supply such parts as quickly as possible, at our own expenses, provided that the equipment supplied is installed under the supervision of our supervisions and operated in normal working condition.
2. All costs in connection with dismantling of such defective part OR re-installing of new part are to be borne by you.
3. We shall be without liability for any operation delays OR damages caused by such defect, and we shall be relieved from the warranty should any modifications, changes OR alterations on equipment supplied by us, are made without our prior written consent.
4. This warranty shall not be applied to consumable parts such as Oil Seals, O-Rings, Rubber components, Electrical items etc and other tools as well as parts subjected to normal wear and tear.
5. You shall inform us as soon as possible after such defects occur, starting in writing the nature of the defect.

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6. Warranty period for items repaired / replaced shall not exceed the period for which equipment was originally warranted. All defective parts removed from the machine(s) during the warranty coverage shall become the property of Macro Furnaces Pvt. Ltd., and Macro Furnaces Pvt. Ltd. Person(s) shall be entitled to carry away such parts.

Contd..... 4

: 4 :

7. Macro Furnaces Pvt. Ltd., shall not be liable to consumer OR any third party for any loss of production, time, or profits or any monetary losses OR any special OR consequential damages whatsoever resulting from use of machine.
8. Macro Furnaces Pvt. Ltd., reserve to right to make changes, addition OR improvement in its machine without assuming any obligation to incorporate such changes, addition OR improvement OR its machines previously manufactured / sold.
9. This warranty is expressly made in lieu of the warranties of merchantability and fitness for use and other warranties expressed OR implied.
10. The warranty is not assignable without components received by us from Suppliers shall be passed on to you.

COMMISSIONING:

We shall depute our personal for erection & commissioning at following terms and conditions :-

1. You have to provide a Category wise Lodging & Boarding for our Supervisors Staff and Workers.
2. You have to provide local transportation from city to site.
3. Our personnel should be provided with necessary assistance of manpower, Tools and Equipment's OR other requirements.
4. Charges for the required Spare Parts will have to be borne by you.

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5. Best medical treatment for First Aid for their illness and their injuries.
6. All possible protection for Safety and Security during their stay with you.

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7. Appropriate Office at the Site with telephone facility.

CONSULTANCY :

- 1) You have provided To & From Train / Bus Ticket, Lodging, Boarding & other incidental expenses till commissioning of plant or as required expert personnel visit by you.

For MACRO FURNACES PVT. LTD.,

S.K. SHARMA

DIRECTOR.

Works : Plot No. 2, 16/2, Mathura Road,
Faridabad. Haryana

Phone No : 0129 – 2260004 / 2260146

Mobile No: 9810976250

e-mail : macrofurnace@gmail.com

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Regd. Office : 3rd Floor, Sewak Bhawan,
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New Delhi – 110 005

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