STEEL AUTHORITY OF INDIA LIMITED HA)

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OT ROLLED MEDIUM AND	er sur
OT ROLLED MEDIUM AND HIGH TENSILE STRUCTURAL STEEL	ROURKELA STEEL PLANT ROURKELA - 769011 (ODISH RESEARCH AND CONTROL LABO

Dated: 25.03.2023

Product: HR Coil

Test Certificate No.: 635078 Test Certificate For:

OR DETAILS OF SPECIFICATION REQUIREMENTS) uned in BIS Certification marks License No. CM / L 0000053223 are as indicated against each order. The material supplied conforms to standard Rolling and weight tolerances. (PLEASE REFER TO IS 2062 - 2011 reinfied that the materials described below fully conforms to IS 2062 - 2011. The chemical composition and Mechanical properties of the product as tested in accordance with the scheme of Testing and Inspection

					No.			-	
	14006		14008			SI. MP	2304749	Cast No	
	90140		390140			SO No.	0.160	C%	
	2304749 / NB		2304749 / NB		100	Cast / Bato	0.7200	Mn%	
	092028		1092026			h No.	0.0240	P%	
Total Weight(Tons): 60.680	4x1500xCC		4x1500xCC		(TxWxL)	Size(mm	0.0290	\$%	
	-		OIL.)		Si%	
60.680	30.350		30.330		Weig	Weig	0.0310	Al%	
						ht(T)	0.2800	CE	
	\$ 2062 E250BR		\$ 2062 E250BR			Grade / Mode	z	RHOB	Ladle Analysis
	ALSIK		/ ALSIK			Of Killing			nalysis
317	317	317	317	(MP		SY			
500	500	500	500	A) (MP		STU			
28	28	28	28	A) (%)		m			
e e	NO N	R	OK.		Test	Bend			
	500 28	500 28 500 28	4x1500xCOIL 30.350 IS 2062 E250BR / ALSIK 317 500 28 317 500 28	4x1500xCOIL 30.330 IS 2062 E250BR / ALSIK 317 500 4x1500xCOIL 30.350 IS 2082 E250BR / ALSIK 317 500 317 500 317 500	4x1500xCOIL 30.330 IS 2062 E250BR / ALSIK 317 500 28 4x1500xCOIL 30.350 IS 2062 E250BR / ALSIK 317 500 28 4x1500xCOIL 30.350 IS 2062 E250BR / ALSIK 317 500 28 317 500 28 317 500 28	(TXVXL) (MPA) (MPA) (MPA) (%) 4×1500xCOIL 30.330 IS 2062 E250BR / ALSIK 317 500 28 4×1500xCOIL 30.350 IS 2062 E250BR / ALSIK 317 500 28 317 500 28	Size(mm) Weight(T) Grade / Mode Of Killing YS UTS EI	10 0.0290 0.1210 0.0310 0.2800 N Size(mm) Weight(T) Grade / Mode Of Killing YS UTS EI (TxWxL) (MPA) (MPA) (%) (MPA) (MPA) (%) (MPA) (MPA) (%) (MPA) (MPA) (%) (MPA) (MPA) (MPA) (%) (MPA) (MPA) (MPA) (%) (MPA) (MPA) (MPA) (%) (MPA) (MPA) (MPA) (%) (MPA) (MPA) (MPA) (%) (MPA) (M	S% S1% Al% CE RHOB

Remarks: HSM2 PROCESS ROUTE: BOF-LHF-CC-HSM2, TEST CERTIFICATE AS PER EN 10204 TYPE 3.1.

FOR R.A. STEELS partner

FOR R.A. STEELS partner

Chamol C SAMAL

Dispatch Advice No.: 811455663

Dated: 24.03.2023

Wagon No: BOXN/SE/10079364309

Kuldeep

Rourkela Steel Plant