

Voestalpine High Performance Metals India Pvt. Ltd.  
 C-19 , Site-C , UPSIDC,  
 Surajpur Industrial Area,  
 Greater Noida , UP-201306

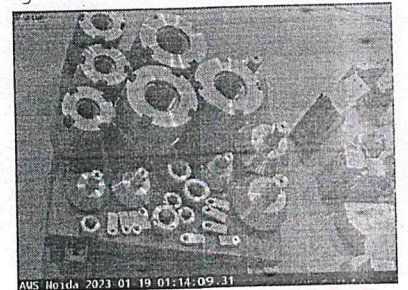


INDIAN GLOBAL SOURCING INDUSTRIES  
 J-1265C, RIICO IND AREA, PH-V  
 301019 BHIWADI

# Heat-treatment test certificate

Document #	TC-2023-0046890
Job #	2023-0032491-2
Customer #	910103201
Orderer	INDIAN GLOBAL SOURCING IN.
Issuer	Mr Tarun Solanki
Date	23.01.2023
Page	1/1

Parts/Process	Weight	Quantity
Your P.O. #: verbal from 18.01.2023 Cust.Challan N.: 482 Our Job #: 2023-0032491-2 of 2 from 19.01.2023 Description: dummy, floating, nut, dummy key Material: H13 Process: VACUUM HARDENING__SR+VH+3T Location: Noida	1 kg	27



	Required	Tested
Hardness	48-52 HRC	50.5-51.8 HRC

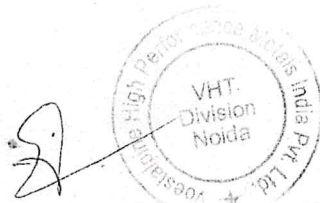
Treatment  
 Hardening: 1030°C  
 Tempering:560°C 3 h  
 Tempering:590°C 3 h  
 Tempering:560°C 3 h

*Handwritten:* BIL no 22230182



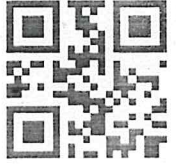
Important Note:  
 In the event of any deviation in hardness , surface quality of the tool observed with respect to your requirement, Please intimate Voestalpine Heat treatment within one week of receipt of the tool, before taking the tool for any further process.

Approved By: \_\_\_\_\_



# JOB WORK CHALLAN DELIVERY NOTE

<b>Ship-To-Party: 910103201</b> INDIAN GLOBAL SOURCING INDUSTRIES J-1265C, RIICO IND AREA, PH-V BHIWADI 301019 State Code 08 GST No 08BNWPS3197L1ZS Tel: 9811600164 Fax: NA PAN No. BNWPS3197L CIN NA	<b>Information</b> Del. Number 8538058059 Doc. Date 23.01.2023 PO. No. verbal Order No./Date 8520049792 / 23.01.2023 Delivery Date 28.01.2023 Prepared By INTARUNK Proceed By INTARUNK
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<b>Collect From: 910103201</b> INDIAN GLOBAL SOURCING INDUSTRIES J-1265C, RIICO IND AREA, PH-V BHIWADI 301019 State Code 08 GST No 08BNWPS3197L1ZS Tel: 9811600164 Fax: NA PAN No. BNWPS3197L CIN NA	<b>Bill-To-Party: 910103201</b> INDIAN GLOBAL SOURCING INDUSTRIES J-1265C, RIICO IND AREA, PH-V BHIWADI 301019 State Code 08 GST No 08BNWPS3197L1ZS Tel: 9811600164 Fax: NA PAN No. BNWPS3197L CIN NA
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Item	Grade	Description	HSN No.	Cust. DC No.	Pcs	Qty in KG	Mat. Amt	Service Amt
10	H13	STEm for boyonet	8466	482	1	1.000	100000	14560.00
20	H13	dummy, floating, nut	8466	482	27	1.000	170000	14560.00
<b>TOTAL</b>					<b>28</b>	<b>2.000</b>		

Total material value in RS :- 299120.00

*Total Weight = 228.8 Kg*

*BIL no  
22230182*



CIN No: U51909TN1994PTC027211

vaHPM-India Noida  
 C-19 UPSIDC Surajpur Industrial Area, Site-C  
 201306 GREATER NOIDA-SURAJPUR  
 INDIA

For voestalpine High Performance Metals India Pvt. Ltd.

Authorised Signatory

GST No: 09AAACA3076F2ZV  
 PAN No: AAACA3076F  
 Sate Code: 09  
 vaHPM S00011 P 2

Customer Copy

Date: 19.10.2022

Purchaser:

Consignee:

Certificate No: 2022-2023-0000012

Invoice No: \_\_\_\_\_

Commodity: Hot Work Tool Steel

Grade: 1.2344 Non ESR

Supply Condition: As Annealed

Heat No	Batch No	Size (mm)	Length (mm)	Pieces (No.)	Weight (KG)	Hardness Annealed (HB)
9922030926B	I100381603	180Ø	3785	1	1242	179-183

Heat No	Chemical Composition in %							
	C	Si	Mn	P	S	Mo	Cr	V
9922030926B	0.41	1.04	0.42	0.022	0.003	1.23	5.06	0.9

Microstructure: Good, ACC to bohler classification chart AL011DE10.91, 1984 Edition

Purity: acc to DIN50602, K4 max 30.

Macroetching: Good.

Ultrasonic Test: OK ACC To SEP 1921, Class 3 E/e, 100% Scanning

*MATCHALTC*  
*BIL no*  
*22230182*

