

INDIAN GLOBAL SOURCING INDUSTRIES

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Formate No.- IGSI-QC-F02

INSPECTION REPORT

Material Aluminium L70 Bhiwadi
 Die Ring
 KDR-007-43
 H-13

Date:- 07/06/23
 Item code:- KDR-007-43
 Qty:-

Identification Mark :- I.G.S.I

| PARAMETER | DIMENSION (in mm) | TOL. | INSTRUMENT | ACTUAL | | | | | OK | NG | REMARKS |
|-----------|-------------------|-------|------------|--------|---|---|---|---|----|----|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | | | |
| Dia | 425.0 | -0.3 | VC | 424.90 | | | | | | | |
| | 390.0 | -0.30 | VC | 389.80 | | | | | | | |
| | 350.0 | +0.2 | VC | 350.10 | | | | | | | |
| | 315.6 | +0.2 | VC | 315.70 | | | | | | | |
| | 330.6 | +0.2 | VC | 330.70 | | | | | | | |
| | 165.8 | -0.1 | VC | 165.90 | | | | | | | |
| | 52.0 | +0.1 | VC | OK | | | | | | | |
| Angl | 15' | | | | | | | | | | |

PJ-1670

Approved by:-

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Formate No. - IGSI-QC-F02

INSPECTION REPORT

Jindal Aluminium Ltd Bhiwadi

Date:- 07/06/23

Die Ring KDR-008-AZ

Item code:- KDR-008-AZ

Qty:-

H-13

Hardness :-

Identification Mark :- I.G.S.I

| PARAMETER | DIMENSION (in mm) | TOL. | INSTRUMENT | ACTUAL | | | | | OK | NG | REMARKS |
|-----------|-------------------|------|------------|--------|---|---|---|---|----|----|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | | | |
| Diã | 425.0 | -0.3 | VC | 424.90 | | | | | | | |
| | 390.0 | -0.3 | VC | 389.80 | | | | | | | |
| | 350.0 | | VC | 350.10 | | | | | | | |
| | 315.60 | +0.2 | VC | 315.70 | | | | | | | |
| | 330.60 | +0.2 | VC | 330.60 | | | | | | | |
| | 214.50 | -0.1 | VC | 214.40 | | | | | | | |
| | 52.0 | ±0.1 | VC | 52.10 | | | | | | | |
| | 16.0 | -0.3 | VC | 16.10 | | | | | | | |
| | 22.0 | ±0.1 | VC | 22.10 | | | | | | | |
| | 16.00 | " | VC | 16.05 | | | | | | | |
| | 15° | | | OK | | | | | | | |

PS-1670

Approved by:



INSPECTION REPORT

Formate No.- IGSI-QC-F02

Indal Aluminium (Pvt) Bhiwadi
Bolster

Date:- 07/06/23

Item code:- KBA-001-AS

H-13

KBA-001

Qty:-

Hardness :-

| PARAMETER | DIMENSION (in mm) | TOL. | INSTRUMENT | ACTUAL | | | | | Identification Mark :- I.G.S.I | | | |
|-----------|-------------------|------|------------|--------|---|---|---|---|--------------------------------|----|---------|--|
| | | | | 1 | 2 | 3 | 4 | 5 | OK | NG | REMARKS | |
| Dia | 425.0 | -0.3 | VC | 424.80 | | | | | | | | |
| | 350.9 | +0.1 | VC | 350.95 | | | | | | | | |
| | 240.0 | +0.1 | VC | 240.10 | | | | | | | | |
| | 234.5 | -0.2 | VC | 234.30 | | | | | | | | |
| | 124.5 | -0.3 | VC | 124.40 | | | | | | | | |
| Angl | 16.5 | +0.2 | VC | 16.60 | | | | | | | | |
| | 15° | | | OK | | | | | | | | |

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Formate No.- IGS-I-QC-F02

INSPECTION REPORT

Jindal Aluminium Ltd Bhiwadi

Date:- 07/06/23

DIE Rm9

Item code:- KDR-006

RDR-006

Qty:-

H-13

Hardness :-

Identification Mark :- I.G.S.I

| PARAMETER | DIMENSION (in mm) | TOL. | INSTRUMENT | ACTUAL | | | | | OK | NG | REMARKS |
|-----------|-------------------|------|------------|--------|---|---|---|---|----|----|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | | | |
| Dia | 425.0 | -0.3 | VC | 424.90 | | | | | | | |
| | 390.0 | -0.3 | VC | 389.80 | | | | | | | |
| | 350.0 | ±0.2 | VC | 350.10 | | | | | | | |
| | 300.6 | +0.2 | VC | 300.70 | | | | | | | |
| | 52.0 | ±0.1 | VC | 52.10 | | | | | | | |
| | 22.0 | ±0.1 | VC | 22.10 | | | | | | | |
| | 16.0 | M | VC | 16.10 | | | | | | | |
| | 15' | | | OK | | | | | | | |

PJ-1670

Approved by: