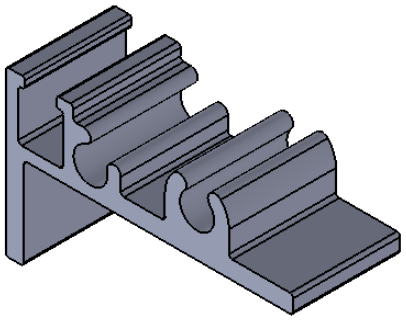
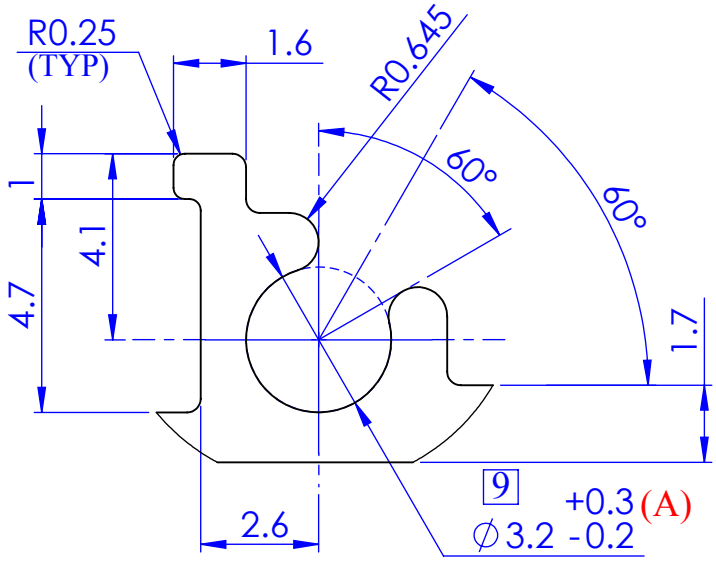
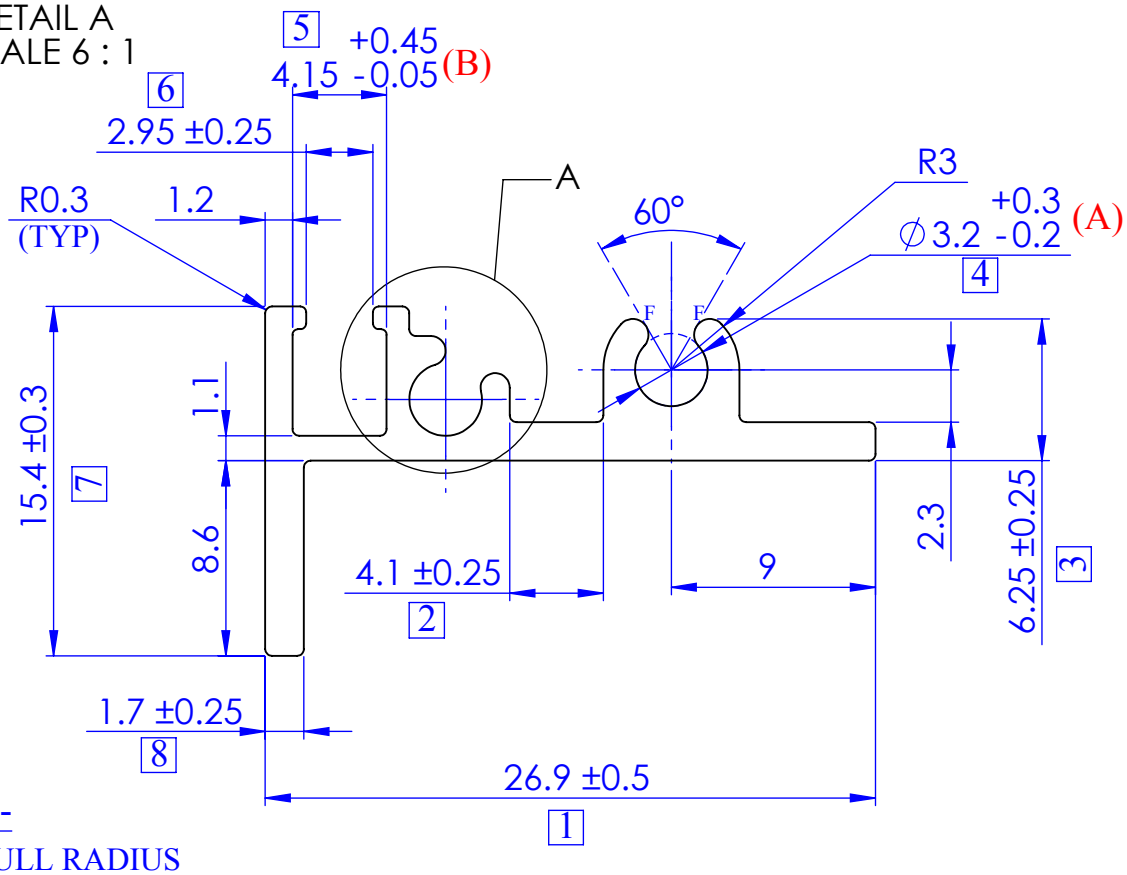
Q00049





DETAIL A
SCALE 6 : 1



NOTE :-
F = FULL RADIUS

LOCATION:- P2 - 4HOLE
ALL DIMENSION ARE IN M.M.
UNSPECIFIED CORNER RADIUS:0.40

PLEASE SPECIFY THE EXPOSED SURFACE
TOL.AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST=± 1/4/300 M.M./M.
FLATNESS = WIDTH X 0.005 MM.
STRAIGHTNESS= 1.5 M.M./MTR
ANGULARITY= ± 1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.	SAMPLE		PARTY NAME	M/s SOAMI NOVELTIES		REF:-	AS PER IOM Dt.-27.12.18		
				DRAWN	SONU	28.12.18	*AREA*	90.37	MM^2
				CHECKED			*WEIGHT*	0.243	*KG/M.*
	(B)	TOL. $^{+0.45}_{-0.05}$ ADDED		*APPROVED*			*WT. RANGE*	- - - - - - -	*KG/12*
	(A)	TOL. $^{+0.3}_{-0.2}$ WAS ±0.25 mm		*SCALE*	3:1 & 6:1		*ALLOY*	6063-T6	
001	*(REF.)*	AS PER DIE REQ. NO. SOAMI/2018-19/84 Dt.18.01.19		*CRITICAL DIM.*	*	*DATE*	*MAL NO.*	17502	
REV. STATUS	*REV. NO.*	*DESCRIPTION*	*SIGN DATE*	*PERIMETER*	*INT.*	.....	***SEC. NO.***	D-7340	
REVISION					*EXT.*	116.6			