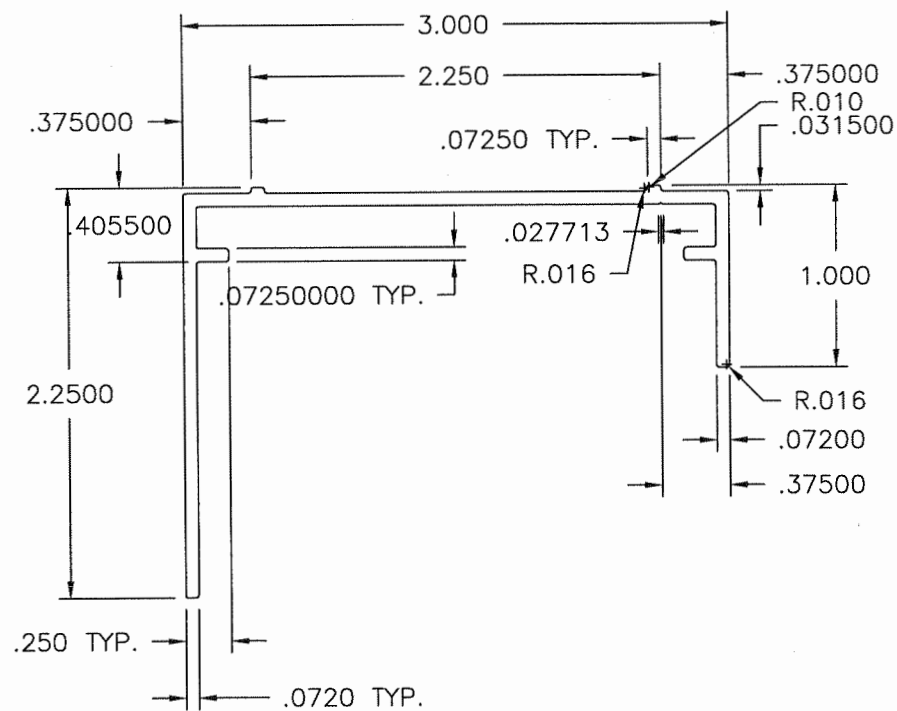
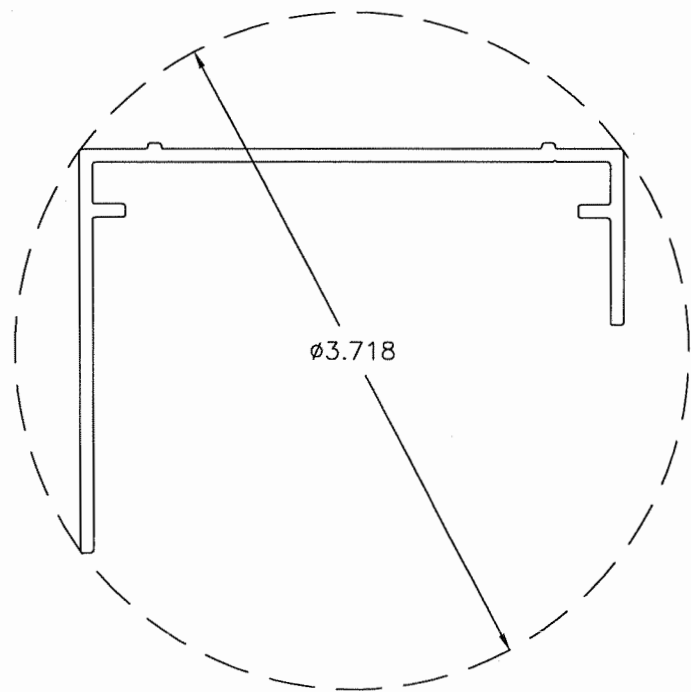
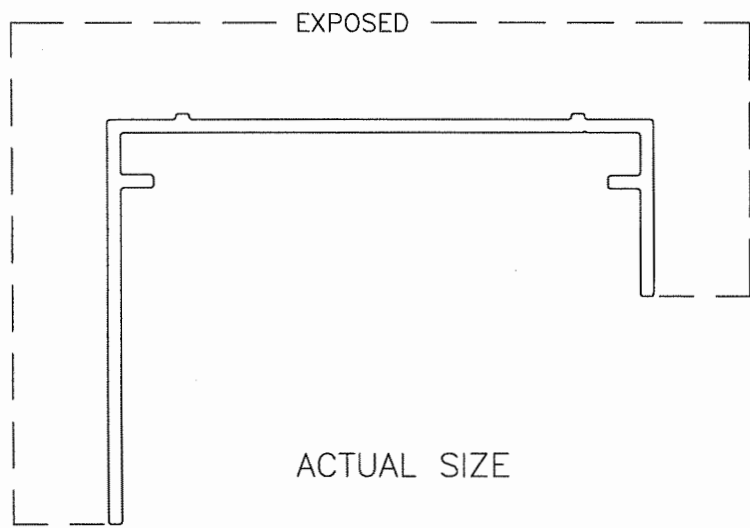




SCALE 1:1



Ø3.718

NOTE:
DESIGN DIE FOR MAX. ALLOY & TEMPER SHOWN

CTR	CENTER LINE	OC	ON CENTER
CL	CENTER	OD	OUTSIDE DIAMETER
C-C	CENTER TO CENTER	OR	OUTSIDE RADIUS
CHAM	CHAMFER	PI	POINT OF INTERSECTION
DAT	DATUM	FR	FULL RADIUS
DET	DETAIL	REF	REFERENCE
E-E	END TO END	SYM	SYMMETRICAL
EXP	EXPOSED	TAN	TANGENT
ID	INSIDE DIAMETER	TYP	TYPICAL
IR	INSIDE RADIUS		

RUSKIN

SWARTWOUT

3900 DR. GREAVES RD
GRANDVIEW, MO 64030
PH: (816) 761-7476 FAX: (816) 763-8102

AREA	EST. PER.	EST. WT/FT.
.467	12.917	.5604
ALLOY & TEMPER	UNSPEC. RADII	UNSPEC. WALL
6063-T6	.010	.073
DWN: HAZ	CHK: DLC	APPV: TJC
DATE: 08/13/08	DATE: 08/29/08	DATE: 10/08/08

PART DESC.
FRAME, EME3625 HEAD

SCALE: B ECN: 3677 DATE: 1-29-'10

DWG No.
70-021820-00B

REV.	DESCRIPTION	DATE	REV'D BY	CHK'D BY	APP'D BY
TOLERANCES UNLESS SPECIFIED OTHERWISE					
NOTE: 1) ALL DIMENSIONS ARE GIVEN IN INCHES. 2) ALL EXPOSED SURFACES MUST BE FREE OF DIE LINES. 3) ALUMINUM ASSOCIATION TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED. 4) ** EXTRUDER SPECIFIC ID MARK: .008R x .008DP					
3 PLACE .XX ±.010 2 PLACE .XX ±.020 ANGLE DIMENSIONS ± ° USE WQ-007 & 008					
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