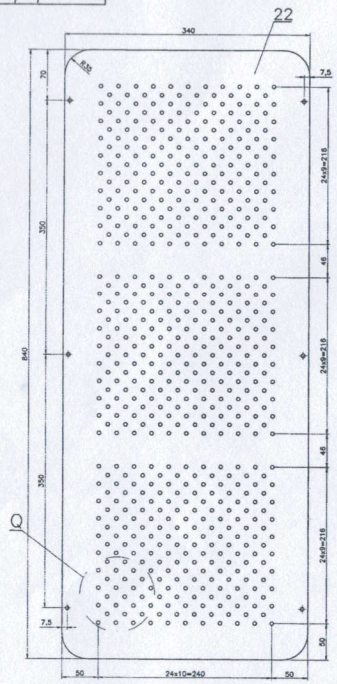
PRODUCED BY AN AUTODESK EDUCATIONAL PRODUCT

LWACCN/EOG/GR-4-4-052



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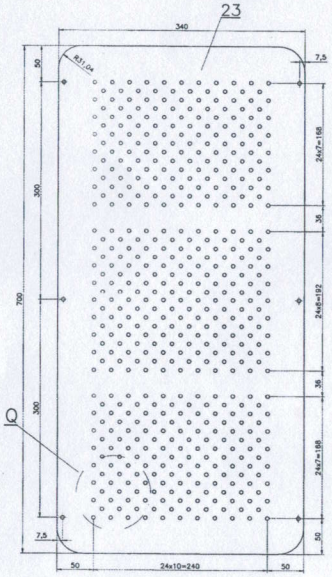

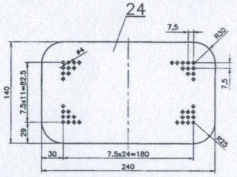

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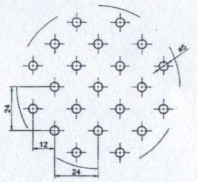
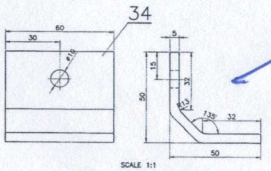
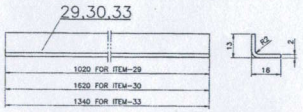


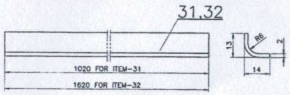
DETAIL AT-Q



SCALE 1:1

Aluminium extrusion





▽ ROUGH MACHINED	ROUGH CLEANING
▽▽ FINISH MACHINED	
▽▽▽ FINE FINISH MACHINED	

ALTERATIONS

NOTE:

1. OPEN TOLERANCE TO DRG. No. ICF/STD-9-0-001 SHALL GENERALLY BE FOLLOWED WHEREVER TOLERANCE IS NOT MENTIONED FOR DIMENSIONS.

	XII	XI	X	IX	VIII	VII	VI	V	IV	III	II	I	DESCRIPTION & DIMENSIONS		ITEM	REF. DRG.	MAT. & SPEC.	WEIGHT/UNIT	REMARKS
													SPACER	2x#15	35		RDSO/SPEC. DR-201,02 Cr NO12		
													ALUMINIUM EXTRUSION	5x60x86	34		IS:733-1983GR 63420MP		
													STRENGTHENING ANGLE	2x25x1340	33				
													STRENGTHENING ANGLE	2x22x1620	32				
													STRENGTHENING ANGLE	2x22x1020	31				
													STRENGTHENING ANGLE	2x25x1620	30				
													STRENGTHENING ANGLE	2x25x1020	29				
													STRENGTHENING ANGLE	2x61x1760	28		RDSO/SPEC. DR-201,02 Cr NO12		
													STRENGTHENING ANGLE	2x61x1620	27				
													STRENGTHENING ANGLE	2x61x1020	26				
													STRENGTHENING ANGLE	2x61x1620	25				
													PERFERRATED SHEET	2x140x240	24				
													PERFERRATED SHEET	2x340x700	23		IS:737-89 31000-H2		
													PERFERRATED SHEET	2x340x840	22				
													BACK PIECE	1x20x50	21				
													FIXING BRACKET	4x177x50	20				
													FIXING BRACKET	4x177x470	19				
													FIXING BRACKET	4x177x540	18				
													ALARM PULL BACKPIECE	2x180x320	17				
					1								ANGLE	2x61x140	16				
					1								ANGLE	2x61x355	15				
					1								ANGLE	2x61x1020	14		RDSO/SPEC. DR-201,02 Cr NO12		
						4							ANGLE	1x25x33	13				
						4							BACK PIECE	5x23x23	12				
						1							SPEAKER BRACKET	2x200x244	11				
							1	1					PIN	#15x72	10				
LWACCN/EOG/GR-4-4-050							1						CHANNEL FOR HINGE-LEFT	2.5x50x143	9				
LWACCN/EOG/GR-4-4-049							1						CHANNEL FOR HINGE-RIGHT	2.5x50x143	8				
LWACCN/EOG/GR-4-4-046							1						PIVOT	#15x38	7				
LWACCN/EOG/GR-4-4-044							1						ANGLE	2.5x48.5x60	6				
LWACCN/EOG/GR-4-4-043							1						BACK PIECE	4x30x60	5				
LWACCN/EOG/GR-4-4-041							1						BRACKET	2x30x372	4				
LWACCN/EOG/GR-4-4-040							1						BACK PIECE	4x20x120	3				
LWACCN/EOG/GR-4-4-039							1						BRACKET	2x30x275	2				
LWACCN/EOG/GR-4-4-038							1						BRACKET	2x30x247	1				
LWACCN/EOG/GR-4-4-036																			
LWACCN/EOG/GR-4-4-034																			
LWACCN/EOG/GR-4-4-032																			
LWACCN/EOG/GR-4-4-030																			
LWACCN/EOG/GR-4-4-028																			
LWACCN/EOG/GR-4-4-026																			
LWACCN/EOG/GR-4-4-024																			
LWACCN/EOG/GR-4-4-022																			
LWACCN/EOG/GR-4-4-020																			
LWACCN/EOG/GR-4-4-018																			

NO OFT

ASSEMBLY DRAWINGS