

A00939

Quotation No

QWS000747202208

Routing Date

10/08/2022

AHLUWALIA CONTRACTS INDIA LTD ##

| S.I. No. | Section | Description | Alloy | Length | Min Qty/Qty to be Lifted | SND | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|---------------------------------|--------|---------|--------------------------|------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1 | Q34878 | 94.25X47.20X2 MM WINDOW SECTION | 6063T6 | 3658 MM | 500.00 | 0.00 | | 0.00 | 13540 | 5.39 | | 0.00 | |
| 2 | Q34886 | 75X35X2 MM WINDOW SECTION | 6063T6 | 3658 MM | 500.00 | 0.00 | | 0.00 | 21619 | 5.24 | | 0.00 | |
| 3 | Q34887 | 81.16X67X3 MM CURTAIN WALL | 6063T6 | 3658 MM | 500.00 | 0.00 | | 0.00 | 22736 | 5.39 | | 0.00 | |

| SL. No | Sec No | RM Cost | Prod Cost | Foundry Cost | Alloy Diff | Die Factor | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int | Govt. Factor | Payment Terms | Margin Amount | Net Price | Remarks |
|----------------|---------------|-----------------|-----------|--------------|----------------|------------|--------------------------|------------|-------------------------------|--------------------|-------------------------|--------------------------|----------|--------------|---------------|---------------|-----------|---------|
| Sec Desc New | Prod Cost New | Press | P612 | Alloy Code | Alloy Code New | Die Life | SND Amount | Other Desc | Drawing Chrgs | Status | | | | | | | | |
| Stack Desc Die | Die Cost | Stack Desc Tool | TS Cost | No of Holes | HP Rate | Tolerance | Extra Discount (Delears) | | | | | | | | | | | |

| | | | | | | | | | | | | | | | | | | |
|---|-------------------|----------|-------|-------|--------|-------------|-------|------|------|------|------|------|------|------|------|-------|--------|--|
| 1 | Q34878 | 248.25 | 30.06 | 10.25 | 3.00 | 5.39 | 0.00 | 0.00 | 1.00 | 0.00 | 0.00 | 2.50 | 0.00 | 0.00 | 0.00 | 16.00 | 316.45 | |
| | | 30.06 | D3 | 0.00 | 6063T6 | 12.00 | 64693 | | | | | | | | | 0.00 | | |
| | DIA 250x165 THICK | 64693.00 | 0.00 | 1 | 1000 | IS6477:1983 | 0.00 | | | | | | | | | | | |

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|---|-------------------|----------|-------|-------|--------|-------------|-------|------|------|------|------|------|------|------|------|-------|--------|--|
| 2 | Q34886 | 248.25 | 31.88 | 10.25 | 3.00 | 5.24 | 0.00 | 0.00 | 1.00 | 0.00 | 0.00 | 2.50 | 0.00 | 0.00 | 0.00 | 16.00 | 318.12 | |
| | | 29.02 | D4 | 0.00 | 6063T6 | 10.00 | 52434 | | | | | | | | | 0.00 | | |
| | DIA 225x165 THICK | 52434.00 | 0.00 | 1 | 700 | IS6477:1983 | 0.00 | | | | | | | | | | | |

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|---|-------------------|----------|-------|-------|--------|-------------|-------|------|------|------|------|------|------|------|------|-------|--------|--|
| 3 | Q34887 | 248.25 | 27.32 | 10.25 | 3.00 | 5.39 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 2.50 | 0.00 | 0.00 | 0.00 | 16.00 | 312.71 | |
| | | 24.05 | D3 | 0.00 | 6063T6 | 12.00 | 64693 | | | | | | | | | 0.00 | | |
| | DIA 250x165 THICK | 64693.00 | 0.00 | 1 | 1100 | IS6477:1983 | 0.00 | | | | | | | | | | | |

Routing Details

| User | Date | Diff | Remarks |
|-------|------------------|-------|---------|
| VSR | 10/08/2022 15:47 | | |
| RVK | 10/08/2022 18:08 | 02:21 | |
| BN | 11/08/2022 12:49 | 18:40 | |
| TEJAS | 12/08/2022 12:01 | 23:11 | |
| VJ | 12/08/2022 20:02 | 08:01 | ok |