	Description	Date	Ву	Аррг.	
A Drawing release		21.11.2014	HKe		
A Drawing release B Inspection dimensions numbered		11.05.2015	HKe		
Q00189		ll measurement of na			
	Cpk dimension. To be measured in prod	ess capability study	5		
			<u> </u>		
	(1)				
	9.5±0.2				
		(22.26)			
	12.5±0.2	<u> </u>			
	(16.5)				
NOTE:- 1. HARDNESS 95-115HB 2. NO SHARP EDGES,FLAS 3. THIS PART SHOULD B 4. FINAL FINISHING WOR	SHES,SCRATCHES AND BURRS ARE A E CUTTED AT AN ANGLE 90±0.25° RK STAGES ARE: DRUMMING,WASHII	ALLOW ED . , NG , P I C KL I NG .			
				\\\ o ! = !	
art Code	Description		Pcs Weight	Weight [g]/pcs	
•		Volume –	(g)	106	
erial: EN A 6082 T6	Ensto Mat: —	Replaces:			
		l vehraren:	Replaced:		
Ensto Finland Oy Ensto Utility Networks	Stopper profile				
Ensto Utility Networks Scale Date 21.11.14		Drw No:	00020409	9 B	
Ensto Utility Networks		Drw No:		9 B SS953	
	Q00189 NOTE:- 1. HARDNESS 95-115HB 2. NO SHARP EDGES,FLAS 3. THIS PART SHOULD B 4. FINAL FINISHING WOI	Q00189 Symbol Instruction of the Symbol Basic Dimension. To be measured in processor SPC dimension. To be measured during Note: All numbered dimensions are to be measured SPC dimension. To be measured during Note: All numbered dimensions are to be measured SPC dimensions are to be measured SPC dimensions SP	Q00189 Symbol Instruction of the Symbol. On Basic Dimension. To be measured in full measurement of part of part of the Symbol of the Management of the Symbol of the Management of SPC dimension. To be measured in full measurement of SPC dimension. To be measured during production Note: All numbered dimensions are to be measured in full measurement of the Management of Section 12.5±0.2 12.5±0.2 16.5 20.5 NOTE:- 1. HARDNESS 95-115HB 2. ND SHARP EDGES,FLASHES.SCRATCHES AND BURRS ARE ALLOWED. 3. THIS PART SHOULD BE CUTTED AT AN ANGLE 90±0.25¹. 4. FINAL FINISHING WORK STAGES ARE: DRUMMING,WASHING,PICKLING.	Symbol Instruction of the Symbol Basic Dimension. To be measured in full measurement of part 2 Lok dimension. To be measured in full measurement of part 2 SPC climension. To be measured during production Bate All numbered dimensions are to be measured in full measurement 1. HARDNESS 95-115HB 2. NO SHARP EDGES, FLASHES, SCRATCHES, AND BURRS, ARE ALLOWED. 3. THIS PART SHOULD BE CUTTED AT AN ANGLE 90:50.25°. 4. FINAL FINISHING WORK STAGES ARE: DRUMMING, WASHING, PICKLING.	