



JINDAL ALUMINIUM LTD (ROLLING MILL DIVISION).

KIADB IND.AREA, Tumkur Road, Dabaspete, Bangalore-562111

Product Name:	ALUMINIUM COIL		
Specification:	0.15 to 3 mm thickness		
Alloy & Temper	AA-1100	Temper	O, H12 OR H22, H14 OR H24, H16 OR H26, H18 OR H28

CERTIFICATE OF ANALYSIS

PHYSICAL & MECHANICAL PROPERTIES					
SL.NO	DESCRIPTION	UNIT	LIMITS	OBSERVATION	
1	Alloy & Temper	-----	-----	AA-1100	O
2	U.T.S	MPa	75 - 110 Mpa	Complies	
3	Yield Strength	MPa	NA	NA	
4	Elongation	%	Minimum- 14 - 20 % (As per thickness)	Complies	
PHYSICAL & MECHANICAL PROPERTIES					
SL.NO	DESCRIPTION	UNIT	LIMITS	OBSERVATION	
1	Alloy & Temper	-----	-----	AA-1100	H12 OR H22
2	U.T.S	MPa	95 - 130 Mpa	Complies	
3	Yield Strength	MPa	NA	NA	
4	Elongation	%	Minimum- 5 to 7% (As per thickness)	Complies	
PHYSICAL & MECHANICAL PROPERTIES					
SL.NO	DESCRIPTION	UNIT	LIMITS	OBSERVATION	
1	Alloy & Temper	-----	-----	AA-1100	H14 OR H24
2	U.T.S	MPa	110 - 145 Mpa	Complies	
3	Yield Strength	MPa	NA	NA	
4	Elongation	%	Minimum- 3%	Complies	
PHYSICAL & MECHANICAL PROPERTIES					
SL.NO	DESCRIPTION	UNIT	LIMITS	OBSERVATION	
1	Alloy & Temper	-----	-----	AA-1100	H16 OR H26
2	U.T.S	MPa	130 - 165 Mpa	Complies	
3	Yield Strength	MPa	NA	NA	
4	Elongation	%	Minimum- 2 to 4%(As per thickness)	Complies	
PHYSICAL & MECHANICAL PROPERTIES					
SL.NO	DESCRIPTION	UNIT	LIMITS	OBSERVATION	
1	Alloy & Temper	-----	-----	AA-1100	H18 OR H28
2	U.T.S	MPa	150 Mpa (Min)	Complies	
3	Yield Strength	MPa	NA	NA	
4	Elongation	%	Minimum- 2 to 3%(As per thickness)	Complies	
DIMENSIONAL TOLERANCES					
1	Thickness	mm	0.15 to 0.3 mm - (+/- 0.01 mm) , 0.3 to 0.91 mm - (+/- 0.02 mm) , 0.92 to 1.4 mm - (+/-0.03 mm) , 1.41 to 2 mm (+/- 0.04 mm) , 2 to 3 mm (+/-0.050 mm)		
2	Width	mm	For 12.5 to 152.4 mm (+/-0.25 mm) , For 152.4 to 304.8 mm(+/-0.4 mm) , For 304.8 to 609.6 (+/-0.8 mm) , For 609.6 to 1219.2 mm - (+/-1 mm) , For 1219.2 to 1524 mm (-1 /+ 2 mm)		
ALLOY COMPOSITION:					
AA	Si	Fe	Cu	Mn	Mg
1100	Fe+Si- 0.95		0.05 to 0.2	0.05 (Max)	0.05 (Max)
Cr	Zn	Ti	Others	Al	
---	0.1 (Max)	---	-	99 (Min)	

REMARKS: THE CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES MEETS AS PER -IS737-2008

PRATIK
PREPARED BY
(Executive Q.A)

R KRISHNA PRASAD
APPROVED BY:
(Head Of Q.A)