RECORD OF DIE HEATING AND SOAKING TIME
(JAL/R&E/EPRN/F/08)

Date: DIE HEATING OVEN TEMP. RANGE

PRESS No. 460° to 490°C

Die Heat No.	Section No.	Die No.	Observed Temp. Deg.Cent	Time		Soaking time (hrs/min)	Verified by	Remarks
				In	Out			

RETENTION PERIOD: ONE MONTH