

Material requirement data sheet for Aluminium Coil	
TDS No.	Date: 20/10/2020
Customer Name	Ajanta LLP
Product	0.25 mm x 580 mm
End Application	Wall Clock Second, Minute and Hour Hand
Thickness	0.25 mm
Width	580 mm
Alloy	1060
Temper	H18
Core ID (With Aluminium Core, Cardboard core, without core)	508 mm
Weight per coil	1600 Kgs Max
Material process	
1. Bending	Yes
2. Punching	Yes
3. Powder Coating	Yes (But we Use Liquid Paint)
4. Anodizing	No
5. Welding	No
Aluminium Coil finish	
1. Flat material	We Don't Accept Waviness, We need flat surface
2. Deep drawing	N/A
Aluminium coil Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	+/-0.02mm
2. Width tolerance	+1mm/-0mm
3. Quantity tolerances	+/- 10% of Actual order quantity.
Aluminium coil mechanical properties	
Tensile strength	As Per IS Standard
Elongation	As Per IS Standard
Resistivity (Max)	As Per IS Standard NA
Conductivity (Min)	As Per IS Standard
Aluminium coil Packing	
Bundle Weight	3 MT Max.
Packing type	Pallet Packing
Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 – 2008
Special requirement, if any	We need surface very smooth
For Himen Patel (General Manager)	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :-



  
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