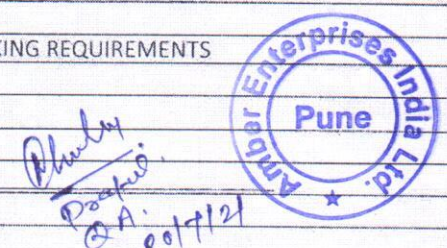



TECHNICAL DATA SHEET

	TDS No.	Date : 17/07/2021
1	NAME OF CUSTOMER :	AMBER ENTERPRISES
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	
4	PRODUCT SPECIFICATIONS	0.62 mm X 630.75 mm
5	ALLOY	AA 3003
6	TEMPER	H16
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm
b)	WIDTH TOLERANCE(mm)	+/- 0.55 mm <i>-(only for one lot-)</i>
8	COIL DIAMETER	-
a)	Internal Diameter of coil (mm)	508
b)	Type of core	Paper Core
c)	Maximum Outer Diameter of coil (mm)	As per Coil weight
9 a)	Coil Weight (Min./Max)	1650 - 2000 kg
b)	Coil Build up	Uniform
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	170-210 Mpa
12	Elongation %	Minimum 2%
13	Anodizing	No
14	Powder coating	No
15	Bending	90° Pass (1.5 T)
16	Chemical Composition	As per IS:737
17	Surface Finish	Free from any surface defects
18	Edges	Trimmed
19	PACKING REQUIREMENTS	Standard HDPE + Pallet packing
For		ACCEPTED Process review Committee
Name & Designation of Customer Rep.		

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