

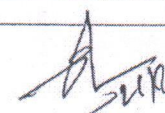
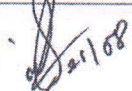




## TECHNICAL DATA SHEET

	TDS No.	Date : 21/08/2021
1	NAME OF CUSTOMER :	AMBER ENTERPRISES
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	
4	PRODUCT SPECIFICATIONS	0.62 mm X <b>607.5 mm</b> <i>etc</i>
5	ALLOY	AA 3003
6	TEMPER	H16
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm [Thickness: >0.3 mm to 0.9 mm] ✓ +/- 0.03 mm [Thickness: >0.9 mm to 1.4 mm] ✓ +/- 0.05 mm [Thickness: >1.4 mm to 2.0 mm] ✓
b)	WIDTH TOLERANCE(mm)	[Width: Up to 650 mm] ✓ <b>+/- 0.00 mm/- 0 mm</b> +/- 1 mm [Width: >650 mm to 1220 mm] ✓ <i>or 0.2</i>
8	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	508
b)	Type of core	Paper Core ✓
c)	Maximum Outer Diameter of coil (mm)	As per Coil weight
9 a)	Coil Weight (Min./Max)	1000 - 1500kg
b)	Coil Build up	Uniform
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	170-210 Mpa
12	Elongation %	Minimum 2%
13	Anodizing	No
14	Powder coating	No
15	Bending	90° Pass (1.5 T)
16	Chemical Composition	As per IS:737
17	Surface Finish	Free from any surface defects
18	Edges	Trimmed
19	PACKING REQUIREMENTS	Standard HDPE + Pallet packing
	For 	ACCEPTED Process review Committee
		 SKS  for OMU  MSK  BNS
	Name & Designation of Customer Rep.	JINDAL ALUMINIUM LIM. (Rolling Mill Division) K.I.A.D.B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspot, Bengaluru-562 111 Ph: 080-27735051-27735003