

TECHNICAL DATA SHEET

TDS No.	Date : 05.10.2020	
1 NAME OF CUSTOMER :	COSTER INDIA PACKAGING PVT. LTD.	
2 PRODUCT	Aluminium Strip.	
3 END APPLICATION	Perfumery / Aerosols Pump	
PRODUCT SPECIFICATIONS		
4 ALLOY	1060	
5 TEMPER	H14	
6 DIMENSIONS & TOLERANCE		
a) THICKNESS (mm)	0.45 mm (Tolerance +/- 0.02 mm)	(± 0.04 mm) ✓
b) WIDTH (mm)	69.0 mm (Tolerance +/- 0.20 mm)	
c) Length (mm)		
7 COIL DIAMETER		
a) Internal Diameter of coil (mm)	152 mm	
b) Type of Core	ALUMINIUM Core	
c) Maximum Outer Diameter of coil (mm)	750 - 850 mm	
8 a) Coil Weight (Min./Max)	60 - 80 Kg.	
b) Coil Build up		
9 TENSILE STRENGTH	100 - 120 Mpa	(95 - 125 Mpa) AS per IS ✓
10 Elongation	4% - 5%	Min 4% ✓
11 Resistivity	NA	
12 Chemical Composition	AS per IS 737:2008	
13 Surface Finish	Free from dents, Pits, Black spot, Brown Stain, Oxidation, Oil Mark, Water mark, scratch line.	
14 Edges	Smooth Edge, Burr free. → 3% ✓	
15 SPECIAL PACKING REQUIREMENTS	Standard Pallet with plastic film and corrugated layer packing.	
16 SPECIAL REQUIREMENT		
For COSTER INDIA PACKAGING PVT. LTD		ACCEPTED <i>[Signature]</i>
		For Jindal Aluminium Limited (Rolling Div.)
Subodh Kumar Santosh Manager - Press Shop		R. Krishna Prasad DGT - QA
Name & Designation of Customer Rep.		Name & Designation

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 (Rolling Mill Division)
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