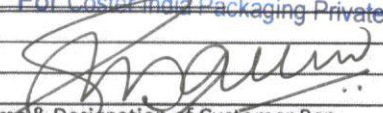
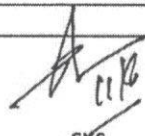

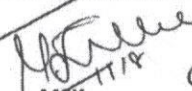
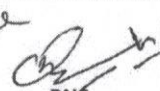


## TECHNICAL DATA SHEET

	TDS No.	Date : 11/08/2021
1	NAME OF CUSTOMER :	COSTER INDIA PACKAGING PVT LTD
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	Perfumery / Aerosols Pump
4	PRODUCT SPECIFICATIONS	0.45 mm x 73/102 mm
5	ALLOY	AA 1060
6	TEMPER	H14
7	DIMENSIONS & TOLERANCE	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm (Thickness upto 0.8 mm)
b)	WIDTH TOLERANCE(mm)	+/- 0.4 mm (Width upto 300 mm)
8	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	152 mm
b)	Type of core	Aluminium Core
c)	Maximum Outer Diameter of coil (mm)	680 mm
9 a)	Coil Weight (Min/Max)	70 - 80 kg Maximum
b)	Coil Build up	Uniform
c)	Bundle Weight	500 - 550 kg
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	95-125 MPa
12	Elongation %	Minimum 4%
13	Anodizing	No
14	Powder coating	No
15	Bending	90° Pass
16	Chemical Composition	As per IS 737:2008
17	Surface Finish	Free from any surface defects
18	Edges	Trimmed/Right angle edge
19	PACKING REQUIREMENTS	PALLET + HDPE PACKING
For <u>For Coster India Packaging Private Limited</u>		ACCEPTED Process review Committee
 Name & Designation of Customer Rep. SURESH SATEEN CFO		 SKS  ONU  MSK  RNS

**JINDAL ALUMINIUM LIMITED**  
 (Rolling Mill Division)  
 K.I.A.D.B. Industrial Area  
 Yedahalli Village, Tumkur Road  
 Dabbaspeta, Bengaluru-562 111  
 Ph: 080-27735051-27735052