

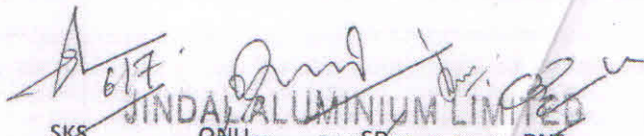


TECHNICAL DATA SHEET

	TDS No.	Date : 06.07.2021
1	NAME OF CUSTOMER :	CUBRAL ENGINEERING PVT LTD, PUNE
2	PRODUCT	ALUMINIUM SHEET WITH MASKING
3	END APPLICATION	Machine part manufacturing
4	PRODUCT SPECIFICATIONS	2 mm x 1220 mm x 2350 mm
5	ALLOY	AA 1050
6	TEMPER	H14
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.05 mm
b)	WIDTH TOLERANCE(mm)	+/- 1 mm
c)	LENGTH TOLERANCE(mm)	+/- 3 mm
8	ANODIZING	NO
9	UTS	100-135 MPa
10	Elongation	Minimum 6%
11	Edge burr	Maximum 3%
12	Edges	Fine
13	Surface Finish	Smooth, Flat and good surface finish without any bend, bow, dent, waviness, wrinkles, rolling marks, rust, paint marks or stickers
14	Bending	90° Pass
15	PACKING REQUIREMENTS	Normal HDPE + Pallet packing
16	Standard applicable for chemical composition	As per IS 737:2008
17	SPECIAL REQUIREMENTS	PVC masking on one side
For <u>Cubral engineering p.ltd.</u>  		ACCEPTED Jindal Aluminium Limited (Rolling Div.) PROCESS REVIEW COMMITTEE  SKS ONU SP BNS JINDAL ALUMINIUM LIMITED (Rolling Mill Division)
Name & Designation of Customer Rep.		K.I.A.D.B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspot, Bengaluru-562 111 Ph: 080-27735051-27735052