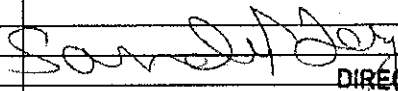
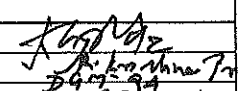


TECHNICAL DATA SHEET

	TDS No.2	Date :21.5.2020
1	NAME OF CUSTOMER :	DAGA POLY LAMINATORS PVT LTD JODHPUR
2	PRODUCT	20 AND 25 MICRON ALUMINIUM FOIL
3	END APPLICATION	PHARMA PACKAGING
PRODUCT SPECIFICATIONS		
4	ALLOY	8011
5	TEMPER	H-18
6	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	(+/- 5 %) (7/-8%) ✓
b)	WIDTH (mm)	(+/- 1 MM)
c)	Length (mm)	
7	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	152 MM
b)	Maximum Outer Diameter of coil (mm)	650-700 MM
8 a)	Coil Weight (Min./Max)	650.00-750.00 KG
b)	Coil Build up	
9	TENSILE STRENGTH	AS PER STANDARD
10	Elongation	AS PER STANDARD
11	Resistivity	AS PER STANDARD NA
12	Surface Finish	DSO
13	Edges	FINISHED
14	SPECIAL PACKING REQUIREMENTS	SATISFIED WITH CURRENT PACKING AND TRANSPORTATION
	Pinholes	20 mil - 10, 25 mil - 5
	weldability	32
15	SPECIAL REQUIREMENT	Maximum one joint & joint should be electronically welded with BOPP tape on it and indication for joint should be there Foil should be Pin Hole free with no oil patches or oil carryover Dyne should be 32 + . Foil should be free from corrosion , dirt or insects, no gauge variation along width, should not be loose of flappy Core should be 152 mm OD Aluminium
	For DAGA POLYLAMINATORS PVT. LTD.	ACCEPTED For Jindal Aluminium Limited (Rolling Div.)
	 Name & Designation of Customer Rep. DIRECTOR	 Name & Designation

GSTIN-08AABCD5822F1ZW
 DAGA POLYLAMINATORS PVT. LTD.
 G-643-346, & E-277-277(A/1)
 M.I.A IIInd Phase, Basni
 Jodhpur-342006 (Rajasthan)

TECHNICAL DATA SHEET

	TDS No.1	Date : 21.5.2020
1	NAME OF CUSTOMER :	DAGA POLY LAMINATORS PRIVATE LIMITED JODHPUR
2	PRODUCT	ALUMINIUM FOIL 30 AND 40 MICRON
3	END APPLICATION	PHARMA PACKAGING
PRODUCT SPECIFICATIONS		
4	ALLOY	8011
5	TEMPER	H-0
6	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	(+/- 5%) $\pm 8\%$
b)	WIDTH (mm)	(+/- 1 mm) ✓
c)	Length (mm)	
7	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	152 mm
b)	Maximum Outer Diameter of coil (mm)	650-700 mm
8 a)	Coil Weight (Min./Max)	650- 750 kg
b)	Coil Build up	
9	TENSILE STRENGTH	as per standard 70 mPA min
10	Elongation	as per standard $2-10 \text{ m\%}$
11	Resistivity	as per standard NA
12	Surface Finish	DSO ✓
13	Edges	FINISHED
	Wettability	72 - (A-Grade)
14	SPECIAL PACKING REQUIREMENTS	satisfied with current packing and mode of transportation
	Pin hole	N/I
15	SPECIAL REQUIREMENT	Maximum one joint & joint should be electronically welded with BOPP tape on it and indication for joint should be there Foil should be Pin Hole free with free fall and no oil carryover Dyne should be 72 . Foil should be free from corrosion , dirt or insects, no gauge variation along width, should not be loose of flappy Core should be 152 mm OD Aluminium
	For DAGA POLYLAMINATORS PVT LTD.	ACCEPTED
	For Jindal Aluminium Limited (Rolling Div.)	
	<i>Sandeep Dora</i> DIRECTOR	<i>R. KRISHNA PRASAD</i> DGM-QA Name & Designation

GSTIN-08AABCD5822F1ZW
DAGA POLYLAMINATORS PVT. LTD.
G-643-646, & E-277-277(A/1)
M.I.A IInd Phase, Basni
Jodhpur-342006 (Rajasthan)