## **TECHNICAL DATA SHEET**

|   | TDS No.2   | Date :21.5.2020   |
|---|--|---|
|   |  |   |
|   | WALLS OF CUSTOMER.   | DACA BOLV LAMINATORS BUT LTD  |
| 1                                       | NAME OF CUSTOMER :   | DAGA POLY LAMINATORS PVT LTD  |
|   |  | JODHPUR 25 A 452 COLUMN A 150 II                                      |
| 2                                       | PRODUCT  | 20 AND 25 MICRON ALUMINIUM FOIL                                       |
| 3                                       | END APPLICATION  | PHARMA PACKAGING  |
|   | PRODUCT SPECIFICATIONS   |   |
| 4                                       | ALLOY  | 8011  |
|   |  |   |
| 5                                       | TEMPER   | H-18  |
|   | DIMENSIONS & TOLERANCE   |   |
|   | THICKNESS (mm)   | (+/-5%) (+/-8/)   |
| *************************************** | WIDTH (mm)   | (+/- 1 MM)  |
|   | Length (mm)  | (1) I Milly   |
|   |  |   |
|   | COIL DIAMETER  |   |
|   | Internal Diameter of coil (mm)   | 152 MM  |
| b)                                      | Maximum Outer Diameter of coil (mm)  | 650-700 MM  |
| 8 a)                                    | Coil Weight (Min,/Max)   | 650.00-750.00 KG  |
|   | Coil Build up  |   |
|   |  |   |
| 9                                       | TENSILE STRENGTH   | AS PER STANDARD   |
|   |  | AS PER STANDARD   |
| 10                                      | Elongation   | AS PER STANDARD   |
| 11                                      | Resistivity  | AS PER STANDARD . NA  |
|   |  | 200   |
| 12                                      | Surface Finish   | DSO   |
| 13                                      | Edges  | FINISHED  |
| 13                                      | Pin holes Dian   | 20ml-10, 25ml - 5   |
| 14                                      | SPECIAL PACKING REQUIREMENTS   | SATISFIED WITH CURRENT PACKING AND TRANSPORTATION                     |
| 1.7                                     | westability  | 32 200 5000 039   |
|   | W. CALOOTERIA  |   |
| 15                                      | SPECIAL REQUIREMENT  | Maximum one joint & joint should be electronically welded             |
|   | that state the end of course   | with BOPP tape on it and indication for joint should be there         |
|   | te in an ever 8 plin is what   | Foil should be Pin Hole free with no oil patches or oil carryover     |
|   | The state of the s | Dyne shoule be 32 + . Foil should be free from corrosion , dirt or    |
|   | Vigality is sould be a seed at the angle   | insects, no gauge variation along width, should not be loose of flapp |
|   | 1001200  | Core should be 152 mm OD Aluminium                                    |
|   | F Dick co  | ACCEPTED  |
|   | FOR DAGA POLYLAMINATORS PVT. L   |   |
|   | a Mari   | MAA   |
|   | LON DUN  | 1091008   |
| No.                                     | DIRECT   | OR Problem To   |
|   | Name & Designation of Customer Rep. 7  | Name & Designation  |

GSTIN-03AABCD5822F1ZW DAGA POLYLAMINATORS PVT. LTD. G-643-546, & E-277-277(A/1) M.I.A IInd Phase, Basni Jodhpur-342006 (Rajasthan)