

TECHNICAL DATA SHEET

	TDS No.1	Date : 21.5.2020
1	NAME OF CUSTOMER :	DAGA POLY LAMINATORS PRIVATE LIMITED JODHPUR
2	PRODUCT	ALUMINIUM FOIL 30 AND 40 MICRON
3	END APPLICATION	PHARMA PACKAGING
PRODUCT SPECIFICATIONS		
4	ALLOY	8011
5	TEMPER	H-0
6 DIMENSIONS & TOLERANCE		
a)	THICKNESS (mm)	(+/- 5 %) $+/- 8\%$
b)	WIDTH (mm)	(+/- 1 mm) ✓
c)	Length (mm)	
7 COIL DIAMETER		
a)	Internal Diameter of coil (mm)	152 mm
b)	Maximum Outer Diameter of coil (mm)	650-700 mm
8 a)	Coil Weight (Min./Max)	650- 750 kg
b)	Coil Build up	
9	TENSILE STRENGTH	as per standard 70 mPA min
10	Elongation	as per standard $2\% \text{ min}$
11	Resistivity	as per standard NA
12	Surface Finish	DSO ✓
13	Edges	FINISHED
14	SPECIAL PACKING REQUIREMENTS	satisfied with current packing and mode of transportation
	<i>Wettability</i>	$72 - (A-Grade)$
	<i>Pin hole</i>	Nil
15	SPECIAL REQUIREMENT	Maximum one joint & joint should be electronically welded with BOPP tape on it and indication for joint should be there Foil should be Pin Hole free with free fall and no oil carryover Dyne should be 72 . Foil should be free from corrosion , dirt or insects, no gauge variation along width, should not be loose or flappy Core should be 152 mm OD Aluminium
For DAGA POLYLAMINATORS PVT. LTD.		ACCEPTED
For		For Jindal Aluminium Limited (Rolling Div.)
<i>Sandeep Dary</i> DIRECTOR		<i>R. KRISHNA PRASAD</i> DGM-QA
Name & Designation of Customer Rep.		Name & Designation

GSTIN-08AABCD5822F1ZW
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