

TECHNICAL DATA SHEET

	TDS No.	Date : 29-10-2020
1	NAME OF CUSTOMER :	DALFO FLEXIPACK PRIVATE LIMITED
2	PRODUCT	SRC Aluminium Foil
3	END APPLICATION	Aluminium Foil container
<b>PRODUCT SPECIFICATIONS</b>		
4	ALLOY	8006
5	TEMPER	H24
6	DIMENSIONS & TOLERANCE	Thk Tolerance: +/-3 %, Width Tolerance: +/-1 mm (In Tc mentioned std $\pm 5\%$ )
a)	THICKNESS (mm)	0.037
b)	WIDTH (mm)	As per AO
7	COIL DIAMETER (mm)	
a)	Internal Diameter of coil (mm)	152 mm, (6 inch aluminium core)
b)	Type of core	Aluminium core
c)	Maximum Outer Diameter of coil (mm)	As per AO
8 a)	Coil Weight (Min./Max)	As per OD
b)	Coil Build up	Uniform. Build up difference: +/-0.5 mm
9	Surface (BSO/DSO/BSB)	BSB (Both side Bright)
10	TENSILE STRENGTH(Mpa)	125-140
11	Elongation( %)	8 Minimum
12	Freefall (m)	Max 2 m, length unwind free fall. As per standard EN546-4
13	Wettability	NA
14	Pin Holes	Maximum '0' nos/Sq.M
15	Chemical Composition	AS PER STD NO.- ASTM B209M/EN573-3/IS737:2008 AND AS APPLICABLE
16	Surface Finish	Dent free, scratch free
17	Type of Joint	Tape joint
18	Joint Identification	Flag mark near Joint
19	No of Joints	70% of order Qty '0' Joints, 20% of Order Qty '1' Joint, 10% of order Qty '2' Joints- Maximum
20	Edges	Trimmed
21	SPECIAL PACKING REQUIREMENTS	Wooden Pallet packing
22	Standard used for foil	IS15392 , IS13237 , EN 546-2:2006 , IS737:2008
		ACCEPTED
	For _____	For Jindal Aluminium Limited (Rolling Div.)
	Name & Designation of Customer Rep.	Name & Designation

**JINDAL ALUMINIUM LIMITED**  
 (Rolling Mill Division)  
 K.I.A.D.B. Industrial Area  
 Yedahalli Village, Tumkur Road  
 Dabbaspot, Bengaluru-562 111  
 Ph: 080-27735051-27735003

*[Signature]*  
 30/10