

Revised

Material requirement data sheet for Aluminium Coil	
TDS No.	Date: 28/08/2020
Customer Name	Old Metal India Pvt Ltd Elegant Coasting Pvt Ltd.
Product	0.40 mm X 184 mm <i>Coil</i>
End Application	Old Metal India Pvt Ltd Refrigerator back Panel.
Material specification	
Thickness	0.4 mm
Width	184 mm
Alloy	1050
Temper	H-14
Core ID (With Aluminium Core, Cardboard core, without core)	500 mm <i>508 mm</i>
Weight per coil	300 Kg to 350 Kg
Material process	
1. Bending	Yes
2. Punching	Yes
3. Rib Forming	Yes
4. Anodizing	
5. Welding	
Aluminium Coil finish	
1. Flat material	Yes
2. Deep drawing	
Aluminium coil Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	+/- 0.05 mm
2. Width tolerance	+/- 1 mm
3. Quantity tolerances	+/- 10% of Actual order quantity.
Aluminium coil mechanical properties	
Tensile strength	85 min MPa
Elongation	10% Min
Resistivity (Max)	N/A
Conductivity (Min)	N/A
Aluminium coil Packing	
Packing type	Al Core inside & Coil should be wrapped by cover sheet with stripped. (Wooden Pallet)
Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	
For Mr. Manish Dayalkar (Sr. Purchase Engg.)	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :- <i>Manish Dayalkar</i>
	<i>F. N. Sahay</i>

Manish

[Signature]