Mater	ial requirement data sheet for Aluminium Coil
TDS No.	Date: 15/02/2021
Customer Name	Elegant Coating Pvt Ltd
Product	1.20 mm
End Application	Side support plate
Thickness	1.20 mm
Width	81 mm & 87 mm
Alloy	1060
Temper	H 18
Core ID (With Aluminium Core, Car core, without core)	dboard 308 mm
Weight per coil	60 - 100 kg
	Material process
1. Bending	Yes(90° Bending OK only)
2. Punching	Yes
3. Powder Coating	NA NA
4. Anodizing	NA
5. Wielding	NA
	Aluminium Coil finish
1. Flat material	Yes
2. Deep drawing	No
Aluminium coil Tole	erances in MM, if not critical JAL will supply as per IS standard
1. Thickness tolerance	As per IS-2676/±0.08 mm
2. Width tolerance	As per IS-2676/±0.5 mm
3. Quantity tolerances	+/- 10% of Actual order quantity.
	Aluminium coil mechanical properties
Tensile strength	Min 125 Mpa
Elongation	Min 3 %
Resistivity (Max)	N/A ·
Conductivity(Min)	N/A
	Aluminium coil Packing
Bundle Weight	60 – 1 00 kg
Packing type	Wooden Pallet
Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008

Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	
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For _ ·	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :-
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