

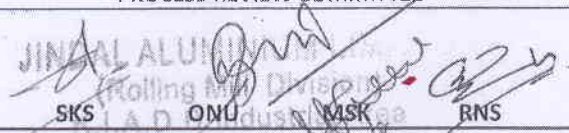
TECHNICAL DATA SHEET

	TDS No.	Date : 28/10/2021
1	NAME OF CUSTOMER :	ELEGANT COATINGS PVT LTD
2	PRODUCT	Aluminium coil
3	END APPLICATION	Drain Tray
4	PRODUCT SPECIFICATIONS	0.15 to 0.2 mm x 160 to 370 mm
5	ALLOY	AA 1060
6	TEMPER	H18
7	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	0.15 to 0.2 mm [Tolerance: +/- 0.015 mm]
b)	WIDTH (mm)	160 to 370 mm [Tolerance: +/- 0.5 mm]
8	COIL DIAMETER	-
a)	Internal Diameter of coil (mm)	152 mm
b)	Type of core	Aluminium Core
c)	Maximum Outer Diameter of coil (mm)	As per coil weight
9 a)	Each Coil Weight (Min./Max)	For Spec: 0.2 mm x 274 mm - 400 to 430 kg For Spec: 0.15 mm x 235 mm - 360 to 390 kg For Spec: 0.15 mm x 254 mm - 400 to 430 kg For Spec: 0.15 mm x 274 mm - 400 to 430 kg For Spec: 0.18 mm x 160 mm - 230 to 260 kg For Spec: 0.18 mm x 370 mm - 400 to 430 kg
b)	Coil Build up	Uniform
10	Edges	Fine / Trimmed / Right-angled Edge
11	Burr Level	Maximum 5%
12	ANODIZING	NO
13	POWDER COATING/PAINTING	NO
14	Bending	90° Pass [1T]
15	TENSILE STRENGTH (MPa)	Minimum 125 MPa
16	Elongation %	Minimum 2%
17	Chemical Composition	As per IS 737:2008
18	Surface Finish	Free from any surface defects
19	PACKING REQUIREMENTS	As per AO/PO
20	INTERLEAVING / MASKING	NO
21	MOQ	3 MT each thickness

For _____
Mr. Amit Vyavahare
 DY. Manager
 Name & Designation of Customer Rep.

The Elegant Coatings Pvt. Ltd.

ACCEPTED
 PROCESS REVIEW COMMITTEE


 SKS ONU MSK RNS

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