

TECHNICAL DATA SHEET	
TDS No.	Date : 02.12.2020
1 NAME OF CUSTOMER :	ESKO CASTING AND ELECTRONICS PVT LTD
2 PRODUCT	Al. Coil
3 END APPLICATION	Auto Component with anodizing quality
PRODUCT SPECIFICATIONS	
4 ALLOY	1050
5 TEMPER	O'
6 DIMENSIONS & TOLERANCE	
THICKNESS (mm)	0.9 ± 0.030mm
b) WIDTH (mm)	435 MM ± 1 mm
c) Length (mm)	NA
7 COIL DIAMETER	
a) Internal Diameter of coil (mm)	300 MM
b) Maximum Outer Diameter of coil (mm)	As per ID & Width
8 a) Coil Weight (Min./Max)	As per ID & Width (300 Kg.)
b) Coil Build up	Straight & Should not be telescopic
9 TENSILE STRENGTH	60 - 95
10 Elongation	25% Min.
11 Resistivity	NA
12 Surface Finish	SMOOTH & GOOD SURFACE FINISH WITH OUT ANY PIT/ DENT/BLACK & BROWN STAIN, WHITE SPOT, CORROSION MARKS & SCRATCHES
13 Edges	FINE (EDGE BURR SHOULD NOT BE THERE)
14 SPECIAL PACKING REQUIREMENTS	EYE TO SKY OR EYE TO WALL, PALLET PACKING AS PER LAST SUPPLIES
15 SPECIAL REQUIREMENT	ALUMINIUM COIL SHOULD BE SUITABLE FOR Auto Component with anodizing quality
For	
Name & Designation of Customer Rep.	



Sumit Dhoti

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 (Rolling Mill Division)
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Anodized Quality