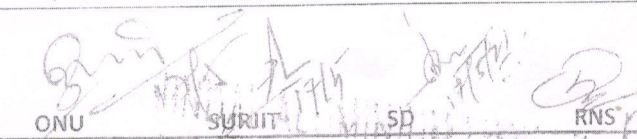
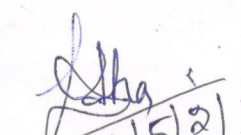


TECHNICAL DATA SHEET

	TDS No.	Date : 17/05/2021
1	NAME OF CUSTOMER :	FINOLEX J-POWER SYSTEMS PRIVATE LIMITED
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	CABLE TAPE
PRODUCT SPECIFICATIONS		1.63 MM X 334 MM
4	ALLOY	AA1060
5	TEMPER	O'
6	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	1.63 mm (Tol: +/-0.1 mm) [As per IS 2676-1981]
b)	WIDTH (mm)	334 (Tol: -0 / +1.00 mm)
c)	LENGTH (m)	730 m (Tol: +3%)
7	COIL DIAMETER	-
a)	Internal Diameter of coil (mm)	508
b)	Type of core	No Core
c)	Maximum Outer Diameter of coil (mm)	-
8 a)	Coil Weight (Min./Max)	1085 Kg (Tol: +3%)
b)	Coil Build up	-
9	Edge Burr (%)	Maximum 3%
10	TENSILE STRENGTH (MPa)	55 - 95 Mpa
11	Elongation %	29% Minimum
12	Chemical Composition	As per IS:737
13	Surface Finish	Free from any surface defects
14	Edges	Trimmed
15	PACKING REQUIREMENTS	PALLET + HDPE PACKING - EYE TO WALL
		ACCEPTED
For _____		Process review Committee
Name & Designation of Customer Rep.		




 19/5/21

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