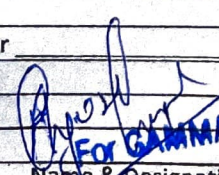
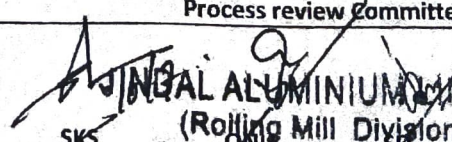


TECHNICAL DATA SHEET

	TDS No.	Date : 16/07/2021
1	NAME OF CUSTOMER :	GAMMA INDUSTRIES
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	Automobile component (Deep Draw Quality)
4	PRODUCT SPECIFICATIONS	0.28 mm X 1020 mm
5	ALLOY	AA 1050
6	TEMPER	O
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	As per IS 2676
b)	WIDTH TOLERANCE(mm)	As per IS 2676
8	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	152
b)	Type of core	Aluminium Core
c)	Maximum Outer Diameter of coil (mm)	As per coil weight
9 a)	Coil Weight (Min./Max)	400 kg maximum
b)	Coil Build up	Uniform
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	55 - 95 Mpa
12	Elongation %	Minimum 25%
13	Anodizing	No
14	Powder coating	No
15	Bending	90° Pass
16	Chemical Composition	As per IS:737
17	Surface Finish	Free from any surface defects
18	Edges	Trimmed
19	PACKING REQUIREMENTS	Standard HDPE + Pallet packing
	For	ACCEPTED Process review Committee
	 For GAMMA INDUSTRIES Name & Designation of Customer Rep.	 ALUMINIUM (Rolling Mill Division) K.I.A.D.B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspet, Bengaluru-562 111 Ph: 080-27735051

Name & Designation of Customer Rep.

ALUMINIUM
 (Rolling Mill Division)
 K.I.A.D.B. Industrial Area
 Yedahalli Village, Tumkur Road
 Dabbaspet, Bengaluru-562 111
 Ph: 080-27735051