Product	Aluminium Coil / Sheets
Customer Name:	Godrej & Boyce Mfg Co Ltd
	Aluminium Grade: 63401-WP(range 1)
Specification	
Alloy	Al Alloy 19000-H2
Temper	63401-WP(range 1) (NE DO NOT PRODUCE THIS ALLO)
OD/weight	As per IS
1D	As per IS
Thickness Tolerance in mm	As per IS
Width Tolerance in mm	As per IS
Surface	Clean Surface finish, scratch proof, free of dark spots
Build up	NA
Chemical Composition	As per IS 737-2008
Alloy – 19000 - Detailed chemical	composition to be given. – ALL AS PER IS SPECS
	Si-0.5 Max
	Fe-0.7 Max
a.	Cu-0.1 Max
Cu+Mg+Si+Fe+Mn+Zn=1.0%	Mn-0.2 Max
	Mg-0.1 Max
	Cr-Trace
	Zn-0.1 Max
	Ti-Trace
	Al-99.00 Min
Mechanical properties	As per IS 737-2008
Tensile strength (Mpa)	As Per IS
Tensile strength (Mpa) Target to achieve	As Per IS
Elongation	As Per IS
End Use	As Per IS

Important instructions, if any - MATERIAL SHOULD BE OF BENDING QUALITY

Theres R. Knishna Product DGM-QA

HARRICH BURKENMUM CTD.