

1	NAME OF CUSTOMER :	GUPTA POWER INFRASTRUCTURE LTD, KASHIPUR
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	CABLE TAP
PRODUCT SPECIFICATIONS		
4	ALLOY	1060
5	TEMPER	"O" Temper
6	CHEMICAL COMPOSITION	As per IS Standard
7	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	1.80mm/2.00/2.50 mm etc. (Tolerance : +/-0.040mm for 1.8-2.0mm, ±0.050mm for 2.01-3.0mm, ±0.075mm for 3.01-4.0mm)
b)	WIDTH (mm)	180/200/210/250/260mm etc. (Tolerance : +/-1.0mm)
c)	Length (mm)	As per P.O.
d)	Dia(mm) - FOR CIRCLE	N/A
8	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	508 mm
b)	Maximum Outer Diameter of coil (mm)	As per P.O.
9 a)	Coil Weight (Min./Max)	As per P.O.
b)	Coil Build up	Streight & should not be telescopic
10	TENSILE STRENGTH	Upto 95Mpa (IS-737:2008)
11	Elongation	29% (Min) (IS-737:2008) Upto 2.6mm only
12	Resistivity	NA
13	Surface Finish	Free from any type of surface defect like dent , Brown stain, white patches, corrosion mark & waviness
14	Edges	Fine (Edge burr should not be there because of critical edge welding application)
15	SPECIAL PACKING REQUIREMENTS	1. Eye to sky OR Eye to wall Pallet packing (As per P.O.) 2. Pallet should be strong enough to handle ceiling lift
16	SPECIAL REQUIREMENT	Aluminium Coil should be suitable for making cable tap 1. Aluminium Coil should be welding quality 2. Aluminium Coil should have oil free surface 3. Aluminium Coil edge must be flat and free from any kind of waviness
For		ACCEPTED
T. S. Niranjan		R. Krishna Prasad
Gupta Power Infrastructure Ltd.		For Jindal Aluminium Limited (Rolling Div.)

JINDAL ALUMINIUM

ACCEPTED R. Krishna Prasad 26/9-20  
For Jindal Aluminium Limited (Rolling Div.)

Phone: 011-26111111  
Vat GSTIN: 28AAAC000000000