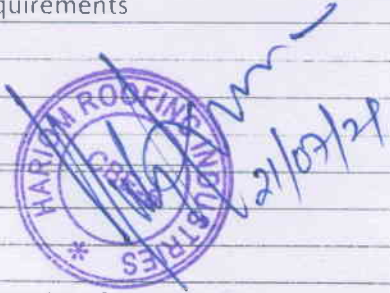
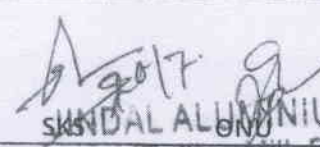


TECHNICAL DATA SHEET

	TDS No.	Date : 20/07/2021
1	NAME OF CUSTOMER :	HARI OM ROOFING INDUSTRIES
2	PRODUCT	ALUMINIUM PLAIN ROOFING COIL
3	END APPLICATION	ROOFING
4	PRODUCT SPECIFICATIONS	0.71 mm x 1220 mm
5	ALLOY	AA 3105
6	TEMPER	H14
7	CHEMICAL COMPOSITION	As per IS 737:2008
8	TOLERANCES	
a)	THICKNESS TOLERANCE (mm)	As per IS2676
b)	WIDTH TOLERANCE (mm)	As per IS2676
9	CORE ID	508 MM
10	CORE TYPE	CARDBOARD CORE
11	COIL OD	As per coil weight
12	COIL WEIGHT	As per PO
13	ANODIZING	NO
14	POWDER COATING/PAINTING	NO
15	TENSILE STRENGTH	150 - 200 MPa
16	Elongation(%)	Minimum 2%
17	Surface Finish	Free from any surface defects
18	Edges	Fine/Trimmed/Right angle edges
19	Packing Requirements	Standard HDPE pallet packing
	For _____	ACCEPTED Process review Committee
		 SINDAL ALUMINIUM LIMITED (Rolling Mill Division) K.I.A.D.B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspet, Bengaluru-562 111 Tel: 080 2725051, 27735003

Name & Designation of Customer Rep.

Mr. HARISH - PROPRIETOR

RNS