TECHNICAL DATA SHEET

	TDS No.	Date : 06.10.2020
1	NAME OF CUSTOMER :	**HINDUSTAN STEEL CORPORATION**
2	PRODUCT	[ALUMINIUM INDUSTRIAL CORRUGATED SHEET
3	END APPLICATION	ROOFING
	PRODUCT SPECIFICATIONS	1.6 X 920 X 1800 MM
4	ALLOY	40800
5	TEMPER	H4
6	DIMENSIONS & TOLERANCE	IS : 1254 - 2007
a)	THICKNESS (mm)	(~~+/-0.03~~ MM) (± 0.04 mm)
b)	WIDTH (mm)	920 mm (~~+/- 2 mm~~) (± 10 mm)
c)	Length (mm)	1800 mm (-0/~~+3 mm~~) (~~± 3 mm~~) +6 mm
7	COIL DIAMETER	NA
a)	Internal Diameter of coil (mm)	NA
b)	Maximum Outer Diameter of coil (mm)	NA
8 a)	Sheet bundle Weight (Min,/Max)	Normal
b)	Coil Build up	NA
9	TENSILE STRENGTH	As per IS737:2008
10	Elongation	As per IS737:2008
11	Chemical Composition	MATERIAL COMPOSITION, HEAT TREATMENT AND PHYSICAL PROPERTIES SHOULD BE A ISO 737:2008,
12	Surface Finish	
13	Edges	FINE
14	SPECIAL PACKING REQUIREMENTS	Test Certificate Required along with Supply of Material.
15	SPECIAL REQUIREMENT	This is for NTPC. So materials should be good quality
	For	ACCEPTED
		For Jindal Aluminium Limited (Rolling Div.)
		R. Krishna Prasad
		DGM - QA
	Name & Designation of Customer Rep.	Name & Designation

HINDUSTAN STEEL CORPORATION MUMBAI 4.

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