

TECHNICAL DATA SHEET

Date : 13.08.2020

TDS No.		Date : 13.08.2020
1	NAME OF CUSTOMER :	Honylite private limited
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	Honeycomb Panel
	PRODUCT SPECIFICATIONS	1 x 1525 x 2440 mm , 1 x 1525 x 3050 mm , 1 x 1220 x 2440 mm
4	ALLOY	3003
5	TEMPER	H26
6	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	1 MM (Tolerance +/- 0.030 mm)
b)	WIDTH (mm)	1525 MM , 1220 MM (Tolerance +/- 1 mm)
c)	Length (mm)	2440 MM , 3050 MM (Tolerance : - +/- 3 mm)
7	COIL DIAMETER	NA
a)	Internal Diameter of coil (mm)	NA
b)	Maximum Outer Diameter of coil (mm)	NA
8 a)	Coil Weight (Min./Max)	+ / - 10 %
b)	Coil Build up	NA
9	TENSILE STRENGTH	UTS- 170 TO 210 Mpa
10	Elongation	3 % Min
11	Resistivity	NA
12	Chemical Composition	As per IS737:2008 (Composition range- Si-0.6(Max), Fe-0.7(Max), Cu-0.05 to 0.2, Mn-1 to 1.5, Mg-0.1 (Max) , Cr-trace, Zn-0.1(Max), Ti-trace, Al-Remainder)
13	Surface Finish	SMOOTH SURFACE WITHOUT ANY SURFACE DEFECT , as per PO
14	Edges	FINE
15	SPECIAL PACKING REQUIREMENTS	AS PER PO Upper sheet always gets damaged Kindly put 12 mm thick plywood on top of each pallet for safety
16	SPECIAL REQUIREMENT	SUITABLE FOR HONEYCOMB PANEL Aluminium sheet should free from dent , dirt , wrinkles , water/oil brown stain and any other visual defects Aluminium sheet should not be having rolling marks , black spots & impression on it
		ACCEPTED <i>[Signature]</i>
	For HONYLITE PRIVATE LIMITED	For Jindal Aluminium Limited (Rolling Div.)
	SHIVAM AGARWAL (Commercial Director)	<i>R. Krishna Prasad</i> DGM - QA
	Name & Designation of Customer Rep.	Name & Designation

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