

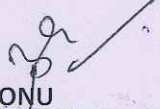
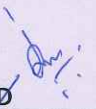




TECHNICAL DATA SHEET

	TDS No.	Date : 10/06/2021
1	NAME OF CUSTOMER :	HONYLITE PRIVATE LIMITED
2	PRODUCT	Aluminium Sheet
3	END APPLICATION	Panel (Metro Coach) / Honey comb Panel
4	PRODUCT SPECIFICATIONS	0.81 to 1.5 mm x 1220/1250/1500/1525 mm x 2440/2620/3050 mm
5	ALLOY	3003
6	TEMPER	H18
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm (Thickness 0.81 mm - 0.9 mm) +/- 0.03 mm (Thickness 0.91 mm - 1.4 mm) +/- 0.04 mm (Thickness 1.4 mm - 1.5 mm)
b)	WIDTH TOLERANCE(mm)	+/- 1 mm
c)	LENGTH TOLERANCE(mm)	+/-3 mm
8	UTS	Minimum 190 MPa
9	ELONGATION %	Minimum 2%
10	Chemical Composition	As per EN 573
11	Mechanical properties	As per EN 485-2
12	Edges	Fine
13	Surface Finish	Smooth, flat and good surface finish without any pit/dent/black/white spot/scratches/surface defects
14	Flatness	150 mic maximum in flat glass table
15	ANODIZING	No
16	POWDER COATING / PAINTING	Yes
17	SPECIAL PACKING REQUIREMENTS	Plywood or MDF sheet required on Top & Bottom of the bundles to avoid transit damages
18	SPECIAL REQUIREMENT	SHEET SHOULD BE SUITABLE FOR MAKING HONEYCOMB PANEL / CEILING PANEL a) Aluminium sheet should be free from dent, dirt, wrinkles, water/oil/brown stain and any other visual defect b) Aluminium sheet should not have any rooling marks, black spot and impression on it. c) Sheet should be having good flatness
	For 	ACCEPTED Process review Committee
	Name & Designation of Customer Rep.	 SKS  ONU  SD  RNS  10/06

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