TECHNICAL DATA SHEET		
	TDS No.	Date: 15/09/2021
1	NAME OF CUSTOMER :	HONYLITE PRIVATE LIMITED
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	Honeycomb panel
4	PRODUCT SPECIFICATIONS	0.71 to 1.5 mm x 1220 to 1525 mm x 1500 to 3600 mm
5	ALLOY	AA 1200
6	TEMPER	H14
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm [Thickness: >0.3 mm to 0.91 mm] +/- 0.03 mm [Thickness: >0.91 mm to 1.4 mm] +/- 0.05 mm [Thickness: >1.4 mm to 2 mm]
b)	WIDTH TOLERANCE(mm)	+/- 1 mm [Width: Up to 1220 m] -1 / +2 mm [Width: >1220 mm to 1525 mm]
c)	LENGTH TOLERANCE (mm)	+/- 3 mm [Length: Up to 2440 mm] -3 / +5 mm [Length: >1220 mm to 3660 mm]
8	TENSILE STRENGTH (MPa)	[Length: >2440mm to 3660mm] (115 - 155 M Pa
10	Elongation %	Minimum 3°/o
11	Anodizing	NO
12	Powder coating	YES
13	Bending	90° Pass [0.5T]
14	Chemical Composition	As per EN 573-3
15	Surface Finish	Free from any dents, dirt, wrinkles, water/oil stains, or any other visual defects
16	Edges	Trimmed/Fine/Right-angled Edge
17	PACKING REQUIREMENTS	As per AO/PO
18	INTERLEAVING	Yes. Poly Interleaving [LDPE]
19	MASKING	No
20	MOQ	4 MT [On case to case basis]
	For	ACCEPTED Process review Committee SKS RNS RNS

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