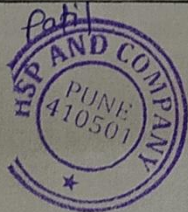


TECHNICAL DATA SHEET

TDS No.	Date : 26/05/2021
1	NAME OF CUSTOMER : HSP AND COMPANY
2	PRODUCT ALUMINIUM SHEET
3	END APPLICATION PRESS MANUFACTURING
PRODUCT SPECIFICATIONS	
4	ALLOY 5MM X 1060MM X 1780MM AA8011
5	TEMPER H14
6	CHEMICAL COMPOSITION As per IS 737-2008
7 TOLERANCES	
a)	THICKNESS TOLERANCE (mm) 5.00 mm (+/- 0.1 mm)
b)	WIDTH TOLERANCE (mm) 1060 mm (+/- 1.0 mm)
c)	LENGTH TOLERANCE (mm) 1780 mm (+/- 3.0 mm)
d)	DIAGONAL DIFFERENCE 6 MM (MAX)
8	EACH BUNDLE WEIGHT (Kg) 250-300 kg
9	ANODIZING NO
10	POWDER COATING/PAINTING NO
11	TENSILE STRENGTH 125 - 165 Mpa
12	Elongation(%) Minimum 4%
13	BENDING 90° pass
14	FLATNESS Max 150 mic in flat glass table
15	Surface Finish. Free from any surface defect. Mill finish required
16	Edges Trimmed
17	PACKING REQUIREMENTS Pallet packing (1 t pallets)
18	SPECIAL REQUIREMENTS Material must be without any Bend, Bow, Dent, Waviness, and Wrinkles, Rolling marks, Rust, Paint marks or Stickers.
ACCEPTED	
Process review Committee	
For	
<i>Vishwas Jadhav</i>	<i>ONU</i>
<i>Purushottam</i>	<i>SURJIT</i>
<i>Patil</i>	<i>SD</i>
Name & Designation of Customer Rep.	<i>RVS</i>

Ganesh Ishwar
Quality Head
@ipaty



JINDAL ALUMINIUM LIMITED
(Rolling Mill Division)
K.I.A.D.B. Industrial Area
Yedahalli Village, Tumkur Road
Bhadrachalpet, Bengaluru-562 111
27735051-27735052