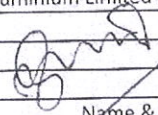


TECHNICAL DATA SHEET

Date : 30/09/2020

TDS No.	
1 NAME OF CUSTOMER :	Hunter Douglas India Pvt Ltd
2 PRODUCT	0.80 x 785 mm Aluminium coil
3 END APPLICATION	Structural cladding/Roofing
PRODUCT SPECIFICATIONS	
4 ALLOY	3003
5 TEMPER	H16
DIMENSIONS & TOLERANCE	
a) THICKNESS (mm)	TOL. +/- 0.030 mm
b) WIDTH (mm)	Tol. ±1.0 mm
COIL DIAMETER	
a) Internal Diameter of coil (mm)	As per PO/AO 508 mm
b) Type of core	Card board core
c) Maximum Outer Diameter of coil (mm)	As per PO/AO
8 Coil Weight(Min/Max)	As per PO/AO
Mechanical properties	
a) TENSILE STRENGTH Mpa	As per IS EN 485-2 standard [170-210 Mpa]
b) Yield Strength Mpa	As per IS EN 485-2 standard [Min 150 Mpa]
c) Elongation %	As per IS EN 485-2 standard [Min 2%]
10 Quantity Tolerance	+/- 10 %
11 Bending	90 degree bending [Both across and rolling direction]
12 Chemical Composition	As per BS EN 537-1 Std.
13 Surface Finish	Uncoated surface free from dent/black spot/scratch marks/Waviness/Bow/Oil stain mark
14 SPECIAL PACKING REQUIREMENTS	As per PO/AO, if applicable
For _____	ACCEPTED For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	 Name & Designation



JINDAL ALUMINIUM LIMITED
 (Rolling Mill Division)
 K.I.A.D.B. Industrial Area
 Yedahalli Village, Tumkur Road
 Dabbaspeta, Bengaluru-562 111
 Ph: 080-27735051-27735003