

TECHNICAL DATA SHEET

TDS No.		Date : 07/04/2020
1 NAME OF CUSTOMER :	HUNTER DOUGLAS	
2 PRODUCT	Aluminium Coil	
3 END APPLICATION		
PRODUCT SPECIFICATIONS		
4 ALLOY	1.0x726 mm 3005	
5 TEMPER	H24	
6 DIMENSIONS & TOLERANCE		
a) THICKNESS (mm)	Thickness TOL. ±0.040mm	
b) WIDTH (mm)	Width Tol. ±2.0mm	
7 COIL DIAMETER		
a) Internal Diameter of coil (mm)	508 MM	
b) Maximum Outer Diameter of coil (mm)	As per PO	
8 a) Coil Weight (Min./Max)		
b) Coil Build up	As per PO	
9 TENSILE STRENGTH Mpa		
	As per IS-737-2008 standard	EN 485-2
10 Elongation %		
	As per IS-737-2008 standard	EN 485-2
11 Chemical Composition		
	As per IS-737-2008 Standard	EN 573-1
12 Surface Finish		
	Dent free, scratch free	Brown stain, oil stain, edge waviness
13 Edges		
	Trimmed	center pocket, bow, camber
14 SPECIAL PACKING REQUIREMENTS		
	-	
15 SPECIAL REQUIREMENT		
	Banding - IT only	
For	ACCEPTED	
	For Jindal Aluminium Limited (Rolling Div.)	
Name & Designation of Customer Rep.		Name & Designation



JINDAL ALUMINIUM LIMITED
 (Rolling Mill Division)
 K.I.A.D.B. Industrial Area
 Yedahalli Village, Tumkur Road
 Dabbaspel, Bengaluru-562 111
 Ph: 080-27735051-27735003