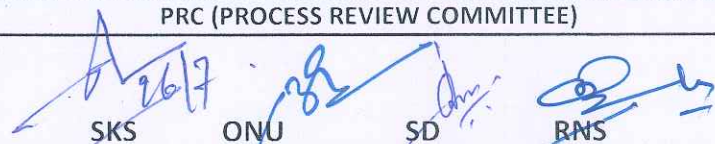


TECHNICAL DATA SHEET

Customer Name:	HUNTER DOUGLAS INDIA PVT LTD
Product	Aluminium Coil
Specification	1.2 mm x 1056 mm
Alloy	AA-3105
Temper	H14
OD/weight	As per AO/PO
ID	508 mm
Core Type	No Core
Thickness Tolerance	+/- 0.030 mm
Width Tolerance	+/- 1 mm
Surface	Free from surface defects.
BENDING	90° Pass [1T]
Build up in Coil	Not telescopic more than 2 mm
Anodizing	No
Powder Coating	Yes
Packing Requirements	Standard pallet packing
Chemical Composition	As per BS EN 573-3
	Alloy - AA3105
Si	0.60 Max
Fe	0.70 Max
Cu	0.30 Max
Mn	0.30 - 0.80
Mg	0.20 - 0.80
Cr	0.2 Max
Zn	0.40 Max
Ti	0.10 Max
Others	-
Al	Remainder
Mechanical properties	As per Standard BS EN 485-2
Tensile strength (Mpa)	150-200
Elongation	Minimum 2%
End Use	Architectural Panels
	ACCEPTED
For _____	PRC (PROCESS REVIEW COMMITTEE)
	
Name & Designation of Customer Rep.	

JINDAL ALUMINIUM LIMITED
 (Rolling Mill Division)
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