

TECHNICAL DATA SHEET

| | |
|-------------------------------------|--|
| Customer Name: | HUNTER DOUGLAS INDIA PVT LTD |
| Product | Aluminium Coil |
| Specification | 0.5 mm x 766/770 mm |
| Alloy | AA-3105 |
| Temper | H24 |
| OD/weight | Maximum 2000 kg |
| ID | 508 mm |
| Core Type | Paper Core / MS Core |
| Thickness Tolerance | +/- 0.020 mm |
| Width Tolerance | +/- 1 mm |
| Surface | Free from surface defects [Dent, scratch and Oil free] |
| BENDING | 90° Pass [1T] |
| Burr | Maximum 3% |
| Build up in Coil | Uniform. Not telescopic more than 2 mm |
| Anodizing | No |
| Powder Coating | No |
| Packing Requirements | Standard pallet packing |
| Chemical Composition | As per BS EN 573-3 |
| | Alloy - AA3105 |
| Si | 0.60 Max |
| Fe | 0.70 Max |
| Cu | 0.30 Max |
| Mn | 0.30 - 0.80 |
| Mg | 0.20 - 0.80 |
| Cr | 0.2 Max |
| Zn | 0.40 Max |
| Ti | 0.10 Max |
| Others | - |
| Al | Remainder |
| Mechanical properties | As per Standard BS EN 485-2 |
| Tensile strength (Mpa) | 150-200 |
| Elongation | Minimum 4% |
| End Use | Architectural Panels |
| | ACCEPTED |
| For _____ | PRC (PROCESS REVIEW COMMITTEE) |
| _____ |     |
| Name & Designation of Customer Rep. | <div style="display: flex; justify-content: space-around;"> SKS ONU MSK BNS </div> <div style="text-align: right; margin-top: 5px;">19/08</div> |



JINDAL ALUMINIUM LIMITED
 (Rolling Mill Division)
 K.I.A.D.B. Industrial Area
 Yedahalli Village, Tumkur Road
 Dabbaspet, Bengaluru
 Ph: 080-27345001