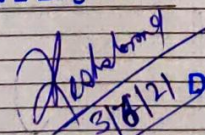
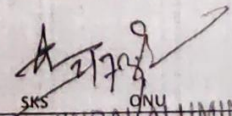


TECHNICAL DATA SHEET

	TDS No.	Date : 02.07.2021
1	NAME OF CUSTOMER :	HVL ENGINEERS PVT LTD, NOIDA (UP)
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	To make Trolley (For Rubber Industries)
4	PRODUCT SPECIFICATIONS	1.5 mm x 648/770/915/950/1000/1067/1220/1300/1500 mm etc x 3545 mm
5	ALLOY	AA 8011
6	TEMPER	H18
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	As per IS 2676
b)	WIDTH TOLERANCE(mm)	As per IS 2676
c)	LENGTH TOLERANCE(mm)	As per IS 2676
8	ANODIZING	NO
9	UTS	As per IS 737:2008
10	Elongation	As per IS 737:2008
11	Edge burr	Maximum 3%
12	Edges	Fine
13	Surface Finish	Smooth, Flat and good surface finish without any pit, dent, black, white spots and scratches
14	Bending Requirements	NA ✓
15	PACKING REQUIREMENTS	Normal HDPE + Standard packing
16	Standard applicable for chemical composition	As per IS 737:2008
17	SPECIAL REQUIREMENTS	Material should have good flatness, weldable quality with higher UTS and suitable for making Trolley
For HVL Engineers Pvt. Ltd.		ACCEPTED Jindal Aluminium Limited (Rolling Div.) PROCESS REVIEW COMMITTEE
 3/8/21 Director		 SKS ONU SD JINDAL ALUMINIUM LIMITED (Rolling Mill Division) K. I. A. D. B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspet, Bengaluru-562 111 Ph: 080-27735051-27735052
Name & Designation of Customer Rep.		