

TECHNICAL DATA SHEET

Date : 15/09/2020

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| TDS No. | |
| 1 NAME OF CUSTOMER : | Icemake Refrigeration Limited |
| 2 PRODUCT | Aluminium Sheet |
| 3 END APPLICATION | |
| PRODUCT SPECIFICATIONS | 1,2X1220X1950 mm |
| 4 ALLOY | 1100 |
| 5 TEMPER | H14 |
| 6 DIMENSIONS & TOLERANCE | |
| a) THICKNESS (mm) | 1.20 mm (Tol as per IS: 2676-1981 |
| b) WIDTH (mm) | 1220 mm (Tol: +/-1 mm) |
| c) Length (mm) | 1950 (Tol: +3 mm/-3 mm) |
| d) Diagonal Difference (mm) | Not more than 5mm |
| 7 COIL DIAMETER | Sheet Form |
| a) Internal Diameter of coil (mm) | - |
| b) Type of core | - |
| c) Maximum Outer Diameter of coil (mm) | - |
| 8 a) Coil Weight (Min./Max) | - |
| b) Coil Build up | - |
| 9 Surface (BSO/DSO/BSB) | - |
| 10 TENSILE STRENGTH Mpa | 105-140 MPa |
| 11 Elongation % | 4 % Minimum |
| 12 Wettability | - |
| 13 Bursting strength | - |
| 14 Pin Holes | - |
| 15 Chemical Composition | As per IS:737 |
| 16 Surface Finish | Free from Dents ,pits,Black Spot,Brown stain,Grain should be fine. |
| 17 Edges | |
| 18 SPECIAL PACKING REQUIREMENTS | HDPE+ Pallet |
| 19 SPECIAL REQUIREMENT | There should be no gauge variation . There should not be grain opening during operation. |
| 20 Standard used for foil | - |
| 21 Special Remark | - |
| For | |
| Name & Designation of Customer Rep. | |

ACCEPTED

For Jindal Aluminium Limited (Rolling Div.)

R. Kishor Prasad
DGM - QA
Name & Designation

