






## TECHNICAL DATA SHEET

	TDS No.	Date : 09/09/2021
1	NAME OF CUSTOMER :	INDIAN COMMERCE & INDUSTRIES CO PRIVATE LIMITED
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	Roof Gutter
4	PRODUCT SPECIFICATIONS	4 mm x 1350 mm x 2440 mm
5	ALLOY	AA 1100
6	TEMPER	H14
7	<b>TOLERANCES</b>	
a)	THICKNESS TOLERANCE(mm)	+/- 0.08 mm
b)	WIDTH TOLERANCE(mm)	-1 / +2 mm
c)	LENGTH TOLERANCE (mm)	+/- 3 mm
8	TENSILE STRENGTH (MPa)	110 - 145 MPa
10	Elongation %	Minimum 5%
11	Anodizing	NO
12	Powder coating	NO
13	Bending	90° Pass [1.5 T]
14	Chemical Composition	As per IS 737:2008
15	Surface Finish	Free from any surface defects.
16	Edges	Trimmed/Fine/Right-angled Edge
17	PACKING REQUIREMENTS	Standard HDPE packing
18	INTERLEAVING	No
19	MASKING	No
20	MOQ	5 MT
		<b>ACCEPTED</b>
For _____		Process review Committee
Name & Designation of Customer Rep.		

For Indian Commerce & Industries Co. P. Ltd.

  
**C. BHARATHI**  
 Projects-En.

 SKS  
  
  
 RNS  
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