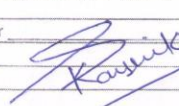
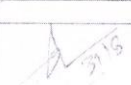


### TECHNICAL DATA SHEET

	TDS No.	Date : 31/08/2021
1	NAME OF CUSTOMER :	INNOVATIVE METAL CRAFT INDUSTRIES
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	Modular Ceiling
4	PRODUCT SPECIFICATIONS	0.64 mm X 611 mm
5	ALLOY	AA 3003
6	TEMPER	H14
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.02 mm
b)	WIDTH TOLERANCE(mm)	+/- 0.55 mm
8	COIL DIAMETER	-
a)	Internal Diameter of coil (mm)	508
b)	Type of core	Paper Core
c)	Maximum Outer Diameter of coil (mm)	As per Coil weight
9 a)	Coil Weight (min./Max)	Minimum 1250 kg
b)	Coil Build up	Uniform
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	140-180 MPa
12	Elongation %	Minimum 4%
13	Anodizing	No
14	Powder coating	No
15	Bending	90° Pass (1 T)
16	Chemical Composition	As per IS:737
17	Surface Finish	Free from any surface defects
18	Edges	Trimmed
19	PACKING REQUIREMENTS	Standard HDPE + Pallet packing
20	INTERLEAVING	No
21	MASKING	No
22	MOQ	4 MT
		ACCEPTED
	For	Process review Committee
	 Name & Designation of Customer Rep.	SKS  ON BEHALF OF ALUMINIUM Rolling Mill Division R.T.A.D.B. Industrial Area Yedahalli Village, Tumkur Road Dabbaspet, Bengaluru-562 111 Ph: 060-27735051-27735003

