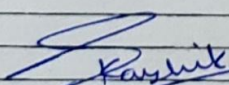
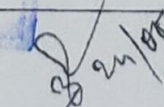
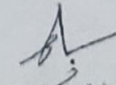
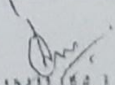


## TECHNICAL DATA SHEET

TDS No.	Date : 24/05/2021
1 NAME OF CUSTOMER :	INNOVATIVE METAL CRAFT INDUSTRIES
2 PRODUCT	Aluminium coil
3 END APPLICATION	Modular Ceiling
<b>PRODUCT SPECIFICATIONS</b>	
4 ALLOY	0.7 mm x 291/1220 mm AA3105
5 TEMPER	H14
6 DIMENSIONS & TOLERANCE	
a) THICKNESS (mm)	+/- 0.02 mm
b) WIDTH (mm)	291 mm (+/- 0.4 mm), 1220 mm (+/- 1 mm)
7 COIL DIAMETER	-
a) Internal Diameter of coil (mm)	508 mm
b) Type of core	Paper Core
c) Maximum Outer Diameter of coil (mm)	-
8 a) Coil Weight (Min./Max)	For 291 mm width: Each Coil Weight - 400 - 450 kg For 1220 mm width: Each Coil Weight - 2000 - 2300 kg
b) Coil Build up	Uniform
9 Edge Burr (%)	Maximum 3%
10 TENSILE STRENGTH (MPa)	180 - 235 MPa
11 Elongation %	Minimum 3%
12 Chemical Composition	As per IS:737
13 Surface Finish	Mill finish
14 Edges	Trimmed
15 PACKING REQUIREMENTS	PALLET + HDPE PACKING
For 	ACCEPTED
Innovative Metal Craft Industries, Kaushik Sawant - Plant Head	Process review Committee
Name & Designation of Customer Rep.	   J. SUBRAMANIAN S. D. RAMESH R. N. SRINIVAS JISUBAL ALUMINIUM LIMITED (Rolling Mill Division) K. I. A. D. B. Industrial Area Tumkur Road



JISUBAL ALUMINIUM LIMITED  
 (Rolling Mill Division)  
 K. I. A. D. B. Industrial Area  
 Tumkur Road