


<b>Jindal Aluminium Limited, Bangalore.</b>		<b>Technical Data Sheet</b>	<b>New &amp; Existing Dies Ordering for the First Time.</b>
1	<b>Customer Name</b>	Kalyani Technoforge Limited	
2	Address	E-84, Ranjangaon MIDC, MIDC Sector 2 Industrial Area, Ranjangaon, Shirur, Maharashtra 412220	
3	Industry Types	Manufacturing	
4	Contact Detail of Technical Person / Responsible Person with Designation - Customer	Subhashis Banerjee	
5	Contact No.	9881736588	
6	<b>Key Account Manager - JAL</b>		
7	Actual Use / End Application.	Forging for Two Wheeler	
8	Section No. / Drawing No / Part No.	JAL- Section No. / Drawing No. ----	
		Customer Part No.(If any) -	
9	Alloy & Temper	AA 7075 -T6	
<b>10</b>	<b>Special Requirement</b>		
A)	Any assembly or fitment of these profiles, if yes, pls provide details of mating profile.	No.	
B)	Any specific dimensional tolerance required such as bend & twist, straightness, flatness, ovality etc. If yes, pls mention the same to incorporate in drawing & for counter drawing approval	<ul style="list-style-type: none"> <li>• Without scratches, cracks and damage.</li> <li>• UT ASTM B 594, class A</li> <li>• Low burr cut when cutting to length</li> <li>• No adhering chips</li> <li>• Ovality needs to specify.</li> </ul>	
C)	Pls specify critical dimensional tolerance requirement in the drawing	<ul style="list-style-type: none"> <li>• A fine-grained, homogeneous structure is required.</li> </ul>	
D)	Our standard cutting tolerance is +5/-0 MM. Any special cutting tolerance required which is chargeable extra	No	
E)	Any bending of profiles, if yes pls provide details such as what bending radius is used.	No	
F)	Whether any machining will be done at your end? If yes, pls specify what kind of machining you do & what amount of machining you do.	Machining will be done after forging process.	
G)	Any special Hardness & Tensile Strength Required.	<ul style="list-style-type: none"> <li>• UT ASTM B 594, class A.</li> <li>• Hardness and Mech prop to be mentioned.</li> </ul>	
H)	We supply material in mill finish. Any special expectation on Surface Finish.	OK, specify the Rz values. Roughness: Rz <25 µm.	
I)	Is this profile is Subjected to Anodising / Powder Coating / PVDF Coating or any Surface Finish application or chemical treatment in the profile. Pls specify	Powder Coating –Black Satin Finish	
J)	Pls define the exposed area in the drawing.	N.A.	
K)	Is this profile is required in shorter length or multiple length.	No	
L)	What is the component length. What smaller length is acceptable.	---	
M)	We will supply material in normal HDPE Packing typically 60 80 kgs bundle weight. Do you need any special packing on chargeable basis or any special packing requirement	Ok, Needs to establish the packing. Dent damage cannot be accepted.	
N)	Do you need individual poly packing on material to avoid metal to metal rubbing during transportation. This can be arranged with extra cost	As above.	
<b>11</b>	<b>Any other important requirement</b>	Material should be free from surface crack, dents, internal defects like void, inclusion, crack.	
Date: 17/12/2020		Subhashis Banerjee  Signature of Customer's Authorized Person with Company Seal / Signature of Marketing Representative	
Place: Pune			