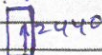


TECHNICAL DATA SHEET

TDS No.	Date : 08/10/2020
1 NAME OF CUSTOMER :	KINGSPAN JINDAL PVT. LTD.
2 PRODUCT	Aluminium Sheet
3 END APPLICATION	Fabrication/ Frame/Façade (180 Degree beding required) <i>Bending Photo attached</i>
PRODUCT SPECIFICATIONS	
4 ALLOY	3103
5 TEMPER	H22
6 CHEMICAL COMPOSITION	As per IS Standard
7 DIMENSIONS & TOLERANCE	
a) THICKNESS (mm)	2.00 mm (Tolrance : ± 0.050)
b) WIDTH (mm)	1220 mm & others (Tolrance :± 1 mm upto 1220 mm, then -1 /+2.0 mm upto 1524mm)
c) Length (mm)	2440 mm & others (Tolrance :± 3 mm upto 2440 mm, then 3/+5 mm upto 3660mm)
d) Dia(mm) - FOR CIRCLE	N/A
8 COIL DIAMETER	
a) Internal Diameter of coil (mm)	N/A
b) Maximum Outer Diameter of coil (mm)	N/A
9 a) Coil Weight (Min./Max)	
b) Coil Build up	N/A
10 TENSILE STRENGTH	12.5 to 13.8 kg/sq-mm (As per previous suplies)
11 Elongation	22 to 28% (As per previous suplies)
12 Resistivity	NA
13 Surface Finish	SMOOTH, FLAT & GOOD SURFACE FINISH WITHOUT ANY PIT/DENT/BLACK/WHITE SPOT & SCRATCHES. <i>(It's Architechture product)</i>
14 Edges	FINE
15 SPECIAL PACKING REQUIREMENTS	As per P.O. <i>Material should not get damaged during transit.</i>
16 SPECIAL REQUIREMENT	1 - 180 DEGREE & CROSS BENDING QUALITY /WELDING QUALITY AND SUITABLE FOR MAKING DIFFERENT TYPE OF FABRICATION ITEMS/FRAMES/BOX/FAÇADE WORK. 3- <i>We want arrow on tape to identify grain direction. As below on tape.</i>  2 - <i>The Tape should be low adhesion tape Because final product has to undergo Painting tape should not leave glue marks.</i>
For _____	ACCEPTED <i>[Signature]</i> For Jindal Aluminium Limited (Rolling Div.)
<i>[Signature]</i>	<i>R. Krishna Prasad</i> DGM - QA
Name & Designation of Customer Rep.	Name & Designation



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