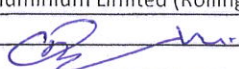


TECHNICAL DATA SHEET

TDS No.	Date: 15.12.2020
1 NAME OF CUSTOMER :	L&W CONSTRUCTION PVT. LTD
2 PRODUCT	1.2 x 1220 MM x as per PO 1.2 x 1550 x as per PO 1 x 1220 x as per PO
3 END APPLICATION	For Facade work
PRODUCT SPECIFICATIONS	
4 ALLOY	3003
5 TEMPER	H14
6 DIMENSIONS & TOLERANCE	As per IS 737
a) THICKNESS (mm)	Tol. [± 0.030 mm For 1 mm & 1.2 mm]
b) WIDTH (mm)	Tol. [± 1 mm For 1220 mm & $-1.0/+2.0$ mm For 1550mm]
c) Length (mm)	Tol. [± 2.0 mm upto 1220 mm, ± 3.0 mm For 1220 - 2440mm, $-3.0/+5.0$ mm For 2440 - 3660mm, $+4.0/+7.0$ mm For over 3660mm]
7 COIL DIAMETER	NA
a) Internal Diameter of coil (mm)	
b) Maximum Outer Diameter of coil (mm)	
8 a) Coil Weight (Min./Max)	Sheet bundle should be 250-300 kg
b) Coil Build up	
9 TENSILE STRENGTH	As per IS 737 [140 - 180 MPa]
10 Elongation	As per IS 737 [Min 4%]
11 Resistivity	NA
12 Surface Finish	Surface should be smooth and good without any dent and scratches. Without any black and white marks.
13 Edges	Should be smooth
14 SPECIAL PACKING REQUIREMENTS	HDPE, With proper packing,
15 SPECIAL REQUIREMENT	1. no oil patches 2. Materials should be Flat and bending quality. No waiveness acceptable.
For _____	ACCEPTED For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	 R.N. Sahu Name & Designation



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