TECHNICAL DATA SHEET		
	TDS No.	Date: 14-08-2021
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1	NAME OF CUSTOMER :	LSKB Aluminium Foils Pvt Ltd
2	PRODUCT	Aluminium Foil
3	END APPLICATION	Food container
	PRODUCT SPECIFICATIONS	
4	ALLOY	8006
5	TEMPER	H24
6	DIMENSIONS & TOLERANCE	Thk Tolerance: +/-5%, Width Tolerance: +/-1 mm
a)	THICKNESS (mm)	0.040 to 0.052 mm
b)	WIDTH (mm)	549/600/675/717/803/835/862 mm & Others
~/	,	343/000/073/717/003/033/032 mm & Others
7	COIL DIAMETER (mm)	·
a)	Internal Diameter of coil (mm)	152mm (6inch core)
b)	Type of core	Aluminium core
c)	Maximum Outer Diameter of coil (mm)	700-800 mm
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8 a)	Coil Weight (Min,/Max)	As per OD
b)	Coil Build up	Uniform
9	Surface (BSO/DSO/BSB)	BSB (Both side Bright)
10	TENSILE STRENGTH(MPa)	125-140 MPa
		BA!=!
11	Elongation(%)	Minimum 8%
12	Pin Holes	Nil
13	Chemical Composition	AS PER EN 573
		Free from any defect(Like sliver, roll band mark, casting defects, no
14	Surface Finish	brown stain,no white stain,dent or scratches)
15	Type of Joint	Tape joint
		All of the file and the
16	Joint Identification	Aluminium Flag mark near Joint
17	No of Joints	70% of order Qty '0' Joints, 30% of Order Qty '1' Joint,
18	Edges	Trimmed
19	Packing Requirements	Standard Pallet packing-Should be moisture resistant, Silica gel will be provided in each pallet/Reel
20	Special requirements Special requirements Special requirements	Foil should be suitable for making Aluminium Foil containers and it should not be cracked during making containers
	ASNIZNK SINGH (PROD MANAGER) Name & Designation of Customer Rep.	PRC (PROCESS REVIEW COMMITTEE) SKS ONU MISKUI G RNS
	Costomer Rep.	SIG SIGNAL THE LAND TO SERVICE OF THE SERVICE OF TH

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